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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

Sikalastic[®] Rapid Primer Metall Spray

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Primer, For professional users only.

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Schweiz AG
		Tüffenwies 16
		8048 Zürich
Telephone	:	+41 58 436 40 40
Telefax	:	-
E-mail address of person	:	EHS@ch.sika.com
responsible for the SDS		

1.4 Emergency telephone number

Tox Info Suisse CH-8028 Zurich +41(0)44 251 51 51 / Speed calling: 145

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Aerosols, Category 1	H222: Extremely flammable aerosol. H229: Pressurised container: May burst if heated.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through pro- longed or repeated exposure if inhaled.
Long-term (chronic) aquatic hazard, Cat- egory 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878



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01100100000: 1110012020			
Hazard pictograms	:		
Signal word	:	Danger	
Hazard statements	:	H222 H229 H315 H319 H373 H411	Extremely flammable aerosol. Pressurised container: May burst if heated. Causes skin irritation. Causes serious eye irritation. May cause damage to organs through prolonged or repeated exposure if inhaled. Toxic to aquatic life with long lasting effects.
Precautionary statements	:	Prevention P210	: Keep away from heat, hot surfaces, sparks,
			open flames and other ignition sources. No smoking.
		P211	Do not spray on an open flame or other igni- tion source.
		P251	Do not pierce or burn, even after use.
		P260 P273	Do not breathe dust or mist. Avoid release to the environment.
		Response:	
		P391	Collect spillage.
		Storage:	
		P410 + P41	2 Protect from sunlight. Do not expose to tem- peratures exceeding 50 °C/ 122 °F.

Hazardous components which must be listed on the label:

reaction mass of ethylbenzene and xylene

Additional Labelling

EUH211

211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
reaction mass of ethylbenzene and xylene	Not Assigned 905-588-0 01-2119488216-32- XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 (hearing organs) Asp. Tox. 1; H304 Aquatic Chronic 3; H412	>= 10 - < 20
trizinc bis(orthophosphate) Contains:	7779-90-0 231-944-3	Aquatic Acute 1; H400	>= 2,5 - < 5
zinc oxide <= 2 %	01-2119485044-40- XXXX	Aquatic Chronic 1; H410	
zinc oxide	1314-13-2 215-222-5 01-2119463881-32- XXXX	Aquatic Acute 1; H400 Aquatic Chronic 1; H410	>= 1 - < 2,5
		M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1	
Substances with a workplace expo	sure limit :	-	•
dimethyl ether	115-10-6 204-065-8 01-2119472128-37- XXXX	Flam. Gas 1A; H220	>= 40 - < 60

For explanation of abbreviations see section 16.

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SECTION 4: First aid measures

4.1 Description of first aid measures

General advice

Move out of dangerous area. Consult a physician.

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		Show this safety data sheet to the doctor in atten	ndance.
If inhaled	:	Move to fresh air.	
In case of skin contact	:	Take off contaminated clothing and shoes imme Wash off with soap and plenty of water. If symptoms persist, call a physician.	diately.
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.	
If swallowed	:	Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious	s person.
4.2 Most important symptoms an	nd e	ffects, both acute and delayed	
Symptoms	:	Excessive lachrymation Erythema Dermatitis See Section 11 for more detailed information on and symptoms.	health effects
Risks	:	irritant effects	
		Causes skin irritation. Causes serious eye irritation. May cause damage to organs through prolonged exposure if inhaled.	d or repeated
4.3 Indication of any immediate r	med	ical attention and special treatment needed	
Treatment	:	Treat symptomatically.	

SECTION 5: Firefighting measures

5.1 Extinguishing media		
Suitable extinguishing media	:	Water spray jet Dry powder Foam Carbon dioxide (CO2)
Unsuitable extinguishing media	:	High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire- : Do not allow run-off from fire fighting to enter drains or water

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fighting		courses. Extremely flammable aerosol.	
Hazardous combustion prod- ucts	:	No hazardous combustion products are known	
5.3 Advice for firefighters			
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing Wear an approved positive pressure self-contain apparatus in addition to standard fire fighting gea	ed breathing
Further information	:	Use water spray to cool unopened containers. Collect contaminated fire extinguishing water sep must not be discharged into drains. Fire residues and contaminated fire extinguishing be disposed of in accordance with local regulation	g water must

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment.
		Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions	:	Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform
		respective authorities.

6.3 Methods and material for containment and cleaning up

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	: Avoid exceeding the given occupational exposure limits (see section 8).
	Do not get in eyes, on skin, or on clothing.
	For personal protection see section 8.
	Smoking, eating and drinking should be prohibited in the ap-
	plication area.
	Take precautionary measures against static discharge.
	Open drum carefully as content may be under pressure.
	Take necessary action to avoid static electricity discharge
	(which might cause ignition of organic vapours).
	Follow standard hygiene measures when handling chemical

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according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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	products	
Advice on protection against fire and explosion	: Use explosion-proof equipment. Keep open flames/ hot surfaces. No smokin naked flame or any incandescent ma measures against electrostatic discha	ng. Do not spray on a terial. Take precautionary
Hygiene measures	: Handle in accordance with good indu practice. When using do not eat or dr smoke. Wash hands before breaks a	ink. When using do not
7.2 Conditions for safe storage, in	ncluding any incompatibilities	
Requirements for storage areas and containers	: BEWARE: Aerosol is pressurized. Ke exposure and temperatures over 50 ° or throw into fire even after use. Do n red-hot objects. Store in original conta tightly closed in a dry and well-ventila precautions. Store in accordance with	² C. Do not open by force ot spray on flames or ainer. Keep container ited place. Observe label
Further information on stor- age stability	: No decomposition if stored and applie	ed as directed.
7.3 Specific end use(s)		
Specific use(s)	: Consult most current local Product Dause.	ata Sheet prior to any

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
dimethyl ether	115-10-6	TWA	1.000 ppm 1.920 mg/m3	2000/39/EC
	Further information	ation: Indicative		
		TWA	1.000 ppm 1.910 mg/m3	CH SUVA
reaction mass of ethylbenzene and xy- lene	Not Assigned	TWA	50 ppm 221 mg/m3	2000/39/EC
	Further information: Identifies the possibility of significant uptake through the skin, Indicative			
	STEL 100 ppm 2000, 442 mg/m3			
		TWA	50 ppm 220 mg/m3	CH SUVA
	Further information: Toxic by skin resorption possible; Substanc- es, which are easily absored through the skin, can give by addi- tional skin resoption a substancial higher risk compared to only			



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	Safety and H	the airways., Nationa ealth, National Institu n of work accidents a	ite of Research ar	nd Safety for
		STEL	100 ppm 440 mg/m3	CH SUVA
zinc oxide	1314-13-2	TWA (alveolate fume)	3 mg/m3	CH SUVA
		nation: National Insti pational Safety and I		
		STEL (alveolate fume)	3 mg/m3	CH SUVA

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Biological occupational exposure limits

Substance name	CAS-No.	Control parame- ters	Sampling time	Basis
reaction mass of ethylbenzene and xylene	Not Assigned	methyl hippuric acids: 2 g/l (Urine)	Immediately after exposure or after working hours	CH BAT

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection	:	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water
Hand protection	:	Chemical-resistant, impervious gloves complying with an ap- proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu- facturer specifications. Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.
Skin and body protection	:	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers).
Respiratory protection	:	In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work- ing limits of the selected respirator. organic vapor (Type A) and particulate filter A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm P1: Inert material; P2, P3: hazardous substances Ensure adequate ventilation, especially in confined areas.



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When workers are facing concentrations above the exposure limit they must use appropriate certified respirators.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Colour	:	aerosol various
Odour	:	hydrocarbon-like
Melting point/ range / Freez- ing point	:	No data available
Boiling point/boiling range	:	No data available
Flammability	:	Extremely flammable aerosol.

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit	:	Upper explosion limit 18,6 %(V)
Lower explosion limit / Lower flammability limit	:	Lower explosion limit 3 %(V)
Flash point	:	ca40 °C Method: closed cup
Auto-ignition temperature	:	235 °C
Self ignition temperature	:	350 °C
Decomposition temperature	:	No data available
рН	:	Not applicable substance/mixture is non-soluble (in water)

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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Viscosit	у			
Visco	sity, dynamic	:	Not applicable	
Visco	sity, kinematic	:	Not applicable	
Solubilit	y(ies)			
Water	r solubility	:	insoluble	
Partition octanol/v	coefficient: n- vater	:	No data available	
Vapour p	pressure	:	4.200 hPa (20 °C)	
Density		:	ca. 0,86 g/cm3 (20 °C)	
Relative	vapour density	:	No data available	
Particle of	characteristics	:	No data available	

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous rea	ctio	ons
Hazardous reactions	:	Stable under recommended storage conditions.
10.4 Conditions to avoid		
Conditions to avoid	:	Heat, flames and sparks.
10.5 Incompatible materials		
Materials to avoid	:	Oxidizing agents
		Acids and bases



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10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

reaction mass of ethylbenzene and xylene:

Acute oral toxicity : LD50 Oral (Rat): 3.523 mg/kg

trizinc bis(orthophosphate):

Acute oral toxicity	:	LD50 Oral (Rat): > 5.001 mg/kg
Acute inhalation toxicity	:	LC50 (Rat): > 5,7 mg/l Exposure time: 4 h Test atmosphere: dust/mist
zinc oxide: Acute oral toxicity	:	LD50 Oral (Rat): > 15.000 mg/kg

:	LC50 (Rat): > 5,7 mg/l
	Exposure time: 4 h
	Test atmosphere: dust/mist
	:

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

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Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

reaction mass of ethylbenzene and xylene:

Toxicity to fish (Chronic tox- icity)	:	NOEC: > 1,3 mg/l Exposure time: 56 d Species: Oncorhynchus mykiss (rainbow trout)
Toxicity to daphnia and other aquatic invertebrates (Chron- ic toxicity)	:	NOEC: 1,17 mg/l Exposure time: 7 d Species: Daphnia (water flea)
zinc oxide:		
Toxicity to algae/aquatic plants	:	EC50 (Selenastrum capricornutum (green algae)): 0,17 mg/l Exposure time: 72 h
M-Factor (Acute aquatic tox- icity)	:	1
M-Factor (Chronic aquatic toxicity)	:	1



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12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

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Assessment	: The substance/mixture does not contain components consid- ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.	
2.7 Other adverse effects		

12.

Product:		
Additional ecological infor- mation	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Toxic to aquatic life with long lasting effects.
		read a quade me marieng lacang encoder

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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14.1 UN number or ID number

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SECTION 14: Transport information

14.1 ON number of ID number			
ADR	:	UN 1950	
IMDG	:	UN 1950	
ΙΑΤΑ		UN 1950	
14.2 UN proper shipping name			
ADR	:	AEROSOLS	
IMDG	:	AEROSOLS (trizinc bis(orthophosphate), zinc oxide)	
ΙΑΤΑ	:	Aerosols, flammable	
14.3 Transport hazard class(es)			
		Class	Subsidiary risks
ADR	:	2	2.1
IMDG	:	2.1	
ΙΑΤΑ	:	2.1	
14.4 Packing group			
ADR Packing group Classification Code Labels Tunnel restriction code	: : :	Not assigned by regu 5F 2.1 (D)	lation
IMDG Packing group Labels EmS Code	:	Not assigned by regu 2.1 F-D, S-U	lation
IATA (Cargo) Packing instruction (cargo aircraft) Packing instruction (LQ) Packing group Labels	:	203 Y203 Not assigned by regu Flammable Gas	lation
IATA (Passenger) Packing instruction (passen- ger aircraft) Packing instruction (LQ) Packing group Labels	: : :	203 Y203 Not assigned by regu Flammable Gas	lation

14.5 Environmental hazards

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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ADR

Environmentally hazardous	:	yes
IMDG Marine pollutant	:	yes
IATA (Passenger) Environmentally hazardous	:	yes
IATA (Cargo) Environmentally hazardous	:	yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors

REACH Information:

All substances contained in our Products are - registered by our upstream suppliers, and/or

: Not applicable

- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	:	Conditions of restriction for the fol- lowing entries should be considered: Number on list 75
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Regulation (EU) No 2024/590 on substances that deplete the ozone layer	:	Not applicable
Regulation (EU) 2019/1021 on persistent organic pollu-	:	Not applicable



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tants (recast)		
PIC Ordinance, ChemPICO (814	.82) : 1	Not applicable
Ordinance on Protection against Threshold quantity according to nance (MAO 814.012)		20.000 kg
Waters Protection Ordinance (W Water pollution class :	PO 814.201) obviously hazardous to wate Classification according to A	
Volatile organic compounds :	Law on the incentive tax for (VOCV) Volatile organic compounds	
		November 2010 on industrial and (integrated pollution prevention (VOC) content: 71,9% w/w

Other regulations:

75/324/EEC

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

Article 13 Maternity ordinance (SR 822.111.52): Expectant and nursing mothers are only permitted to come into contact with this product during the course of their work if, based on a risk assessment carried out in accordance with Article 63 of Ordinance 1 on the Employment Act (ArGV 1) (SR 822.111), the chemicals in question have been found not to cause any specific harm to mothers or children or if such harm can be ruled out by taking appropriate protective measures.

Young people undergoing basic vocational training may only work with this product if the relevant training ordinance makes provision for them to do so with a view to enabling them to achieve their training objectives and if the preconditions for the training plan have been met and the applicable age restrictions have been complied with. Young people who are not completing any basic vocational training are not permitted to work with this product. Employees of either sex who are under 18 years old are classed as young people.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.



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SECTION 16: Other information

Full text of H-Statements	
H220	Extremely flammable gas.
H226	Flammable liquid and vapour.
H304	May be fatal if swallowed and enters airways.
H312	: Harmful in contact with skin.
H315	Causes skin irritation.
H319	Causes serious eye irritation.
H332	: Harmful if inhaled.
H335	May cause respiratory irritation.
H373	May cause damage to organs through prolonged or repeated
1375	exposure if inhaled.
H400	: Very toxic to aquatic life.
H410	: Very toxic to aquatic life with long lasting effects.
H412	: Harmful to aquatic life with long lasting effects.
Full text of other abbreviation	
Acute Tox.	Acute toxicity
Aquatic Acute	Short-term (acute) aquatic hazard
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Asp. Tox.	Aspiration hazard
Eye Irrit.	Eye irritation
Flam. Gas	: Flammable gases
Flam. Liq.	: Flammable liquids
Skin Irrit.	: Skin irritation
STOT RE	: Specific target organ toxicity - repeated exposure
STOT SE	: Specific target organ toxicity - single exposure
2000/39/EC	Europe. Commission Directive 2000/39/EC establishing a first
	list of indicative occupational exposure limit values
CH BAT	: Switzerland. List of BAT-values
CH SUVA	: Switzerland. Limit values at the work place
2000/39/EC / TWA	: Limit Value - eight hours
2000/39/EC / STEL	: Short term exposure limit
CH SUVA / TWA	: Time Weighted Average
CH SUVA / STEL	: Short Term Exposure Limit
ADR	European Agreement concerning the International Carriage of
	Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
ΙΑΤΑ	International Air Transport Association
IMDG	International Maritime Code for Dangerous Goods
LD50	: Median lethal dosis (the amount of a material, given all at
	once, which causes the death of 50% (one half) of a group of
	test animals)
LC50	: Median lethal concentration (concentrations of the chemical in
	air that kills 50% of the test animals during the observation
	period)
MARPOL	: International Convention for the Prevention of Pollution from

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OEL PBT	Ships, 1973 as modified by the Prote Occupational Exposure Limit Persistent, bioaccumulative and toxi	
PNEC	: Predicted no effect concentration	
REACH	: Regulation (EC) No 1907/2006 of th and of the Council of 18 December 2 istration, Evaluation, Authorisation a cals (REACH), establishing a Europ	2006 concerning the Reg- and Restriction of Chemi-
SVHC vPvB	Substances of Very High ConcernVery persistent and very bioaccumu	lative

Further information

Classification of the mixture:		Classification procedure:
Aerosol 1	H222, H229	Based on product data or assessment
Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Calculation method
STOT RE 2	H373	Calculation method
Aquatic Chronic 2	H411	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

CH / EN