SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaFast®-1640 Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Schweiz AG Tüffenwies 16 8048 Zürich
Telephone	:	+41 58 436 40 40
Telefax	:	-
E-mail address of person responsible for the SDS	:	rpc@ch.sika.com

1.4 Emergency telephone number

Tox Info Suisse
CH-8028 Zurich
+41(0)44 251 51 51 / Speed calling: 145

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.

H318	Causes serious eye damage.
H335	May cause respiratory irritation.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statements :

Prevention:

P261	Avoid breathing mist or vapours.
P264	Wash skin thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/ eye protection/ face protection.

Response:

P304 + P340 + P312	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.
P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

Hazardous components which must be listed on the label:

2-hydroxyethyl methacrylate
acrylic acid
2'-phenylacetohydrazide

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
2-hydroxyethyl methacrylate Contains: ethylene dimethacrylate >= 0,1 - <= 1 %	868-77-9 212-782-2 607-124-00-X 01-2119490169-29-XXXX	Eye Irrit. 2; H319 Skin Irrit. 2; H315 Skin Sens. 1; H317	>= 40 - < 60
acrylic acid	79-10-7 201-177-9 607-061-00-8 01-2119452449-31-XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Corr. 1A; H314 Eye Dam. 1; H318 STOT SE 3; H335 (Respiratory system) Aquatic Acute 1; H400 Aquatic Chronic 2; H411 M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1 specific concentration limit STOT SE 3; H335 >= 1 %	>= 3 - < 5

α, α-dimethylbenzyl hydroperoxide	80-15-9 201-254-7 617-002-00-8	Org. Perox. E; H242 Acute Tox. 4; H302 Acute Tox. 3; H331 Acute Tox. 4; H312 Skin Corr. 1B; H314 STOT RE 2; H373 STOT RE 2; H373 Aquatic Chronic 2; H411 --- specific concentration limit Skin Corr. 1B; H314 >= 10 % Skin Irrit. 2; H315 3 - < 10 % Eye Dam. 1; H318 3 - < 10 % Eye Irrit. 2; H319 1 - < 3 % STOT SE 3; H335 < 10 %	>= 0,5 - < 1
2'-phenylacetohydrazide	114-83-0 204-055-3	Acute Tox. 3; H301 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 STOT SE 3; H335 (Respiratory system) --- Acute toxicity estimate Acute oral toxicity: 270 mg/kg	>= 0,5 - < 1
p-benzoquinone	106-51-4 203-405-2 606-013-00-3	Acute Tox. 3; H331 Acute Tox. 3; H301 Eye Irrit. 2; H319 STOT SE 3; H335 Skin Irrit. 2; H315 Aquatic Acute 1; H400 --- M-Factor (Acute aquatic toxicity): 10	>= 0,025 - < 0,1

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.
Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.

If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Cough
Respiratory disorder
Allergic reactions
Excessive lachrymation
Erythema
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.

Risks : irritant effects
sensitising effects

Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye damage.
May cause respiratory irritation.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asth-

ma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
acrylic acid	79-10-7	STEL	20 ppm 59 mg/m3	2017/164/EU
	Further information: Indicative			
		TWA	10 ppm 29 mg/m3	2017/164/EU
		STEL	20 ppm 59 mg/m3	CH SUVA
	Further information: Sensitizers; Substances marked with an S can lead to very strong allergic reactions., Occupational Safety and Health Administration, Harm to the unborn child is not to be expected when the OEL-value is respected			
		TWA	10 ppm 29 mg/m3	CH SUVA
p-benzoquinone	106-51-4	TWA	0,1 ppm 0,4 mg/m3	CH SUVA
	Further information: Sensitizers; Substances marked with an S can lead to very strong allergic reactions., National Institute for			

	Occupational Safety and Health			
		STEL	0,1 ppm 0,4 mg/m3	CH SUVA

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Appropriate engineering controls

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment (PPE)

Eye/face protection : Safety glasses with side-shields conforming to EN166

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Respiratory protection : In case of inadequate ventilation wear respiratory protection.
Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	:	liquid
Colour	:	light yellow
Odour	:	slight
Melting point/ range / Freezing point	:	No data available
Boiling point/boiling range	:	> 200 °C
Flammability (solid, gas)	:	No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit	:	No data available
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	> 94 °C Method: closed cup
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
pH	:	5 - 6 Concentration: 10 %

Viscosity

Viscosity, dynamic	:	ca. 100.000 mPa.s (20 °C)
Viscosity, kinematic	:	Not applicable

Solubility(ies)

Water solubility	:	Not applicable
Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	0,1 hPa
Density	:	ca. 1,10 g/cm3 (20 °C)
Relative vapour density	:	No data available
Particle characteristics	:	No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

: No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Product:

Acute oral toxicity : Acute toxicity estimate: > 2.000 mg/kg
Method: Calculation method

Acute inhalation toxicity : Acute toxicity estimate: > 20 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Method: Calculation method

Acute dermal toxicity : Acute toxicity estimate: > 2.000 mg/kg
Method: Calculation method

Components:

2'-phenylacetohydrazide:

Acute oral toxicity : LD50 Oral (Rat): 270 mg/kg

Acute toxicity estimate: 270 mg/kg
Method: Calculation method

Skin corrosion/irritation
Causes skin irritation.

Serious eye damage/eye irritation
Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation
May cause an allergic skin reaction.

Respiratory sensitisation
Not classified based on available information.

Germ cell mutagenicity
Not classified based on available information.

Carcinogenicity
Not classified based on available information.

Reproductive toxicity
Not classified based on available information.

STOT - single exposure
May cause respiratory irritation.

STOT - repeated exposure
Not classified based on available information.

Aspiration hazard
Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties
Not classified based on available information.

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

acrylic acid:

M-Factor (Acute aquatic toxicity)	:	1
M-Factor (Chronic aquatic toxicity)	:	1

p-benzoquinone:

M-Factor (Acute aquatic toxicity)	:	10

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment	:	This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment	:	The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information	:	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal. Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Product residues are to be disposed of in compliance with the Ordinance on the Avoidance and the Disposal of Waste (Waste Ordinance, ADWO, SR 814.600), the Ordinance on the Traffic in Waste (VeVA, SR 814.610) and the UVEK ordinance on lists for transport of waste (SR 814.610.1).
Waste code Switzerland VeVA/LVA	:	08 04 09 [S] waste adhesives and sealants containing organic solvents or other dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

14.2 UN proper shipping name

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA	:	Not regulated as a dangerous good

14.4 Packing group

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA (Cargo)	:	Not regulated as a dangerous good
IATA (Passenger)	:	Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	:	Not applicable
REACH Information:		All substances contained in our Products are - registered by our upstream suppliers, and/or - registered by us, and/or - excluded from the regulation, and/or - exempted from the registration.
REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)	:	Conditions of restriction for the following entries must be considered:: Number on list 3 Number on list 40 This substance/mixture shall not be used in aerosol dispensers intended for supply to the general public for entertainment and decorative purposes. Number on list 75
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	:	None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	:	Not applicable
Regulation (EU) No 2024/590 on substances that deplete the ozone layer	:	Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	:	Not applicable
PIC Ordinance, ChemPICO (814.82)	:	Not applicable
Ordinance on Protection against Major Accidents Threshold quantity according to Major Accidents Ordinance (MAO 814.012)	:	Not applicable
Chemical Risk Reduction Ordinance (ORRChem, SR 814.81)	:	Conditions of restriction for the following annexes should be considered: Annex 1.11 Dangerous liquid substances Annex 2.12 Aerosol dispensersThis substance/mixture shall not be used in aerosol dispensers intended for supply to the general public for entertainment and decorative purposes.

Waters Protection Ordinance (WPO 814.201)

Water pollution class	:	obviously hazardous to water Classification according to AwSV, Annex 1 (5.2)
Volatile organic compounds	:	Ordinance on the Incentive Tax on Volatile Organic Compounds (OVOC) Volatile organic compounds (VOC) content: <= 3% w/w no VOC duties Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 4,9% w/w

Other regulations:

Young people undergoing basic vocational training may only work with this product if the relevant training ordinance makes provision for them to do so with a view to enabling them to achieve their training objectives and if the preconditions for the training plan have been met and the applicable age restrictions have been complied with. Young people who are not completing any basic vocational training are not permitted to work with this product. Employees of either sex who are under 18 years old are classed as young people.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H226	:	Flammable liquid and vapour.
H242	:	Heating may cause a fire.
H301	:	Toxic if swallowed.
H302	:	Harmful if swallowed.

H312	:	Harmful in contact with skin.
H314	:	Causes severe skin burns and eye damage.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H331	:	Toxic if inhaled.
H332	:	Harmful if inhaled.
H335	:	May cause respiratory irritation.
H373	:	May cause damage to organs through prolonged or repeated exposure if inhaled.
H373	:	May cause damage to organs through prolonged or repeated exposure if swallowed.
H400	:	Very toxic to aquatic life.
H411	:	Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Acute	:	Short-term (acute) aquatic hazard
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Eye Irrit.	:	Eye irritation
Flam. Liq.	:	Flammable liquids
Org. Perox.	:	Organic peroxides
Skin Corr.	:	Skin corrosion
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
STOT RE	:	Specific target organ toxicity - repeated exposure
STOT SE	:	Specific target organ toxicity - single exposure
2017/164/EU	:	Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values
CH SUVA	:	Switzerland. Limit values at the work place
2017/164/EU / STEL	:	Short term exposure limit
2017/164/EU / TWA	:	Limit Value - eight hours
CH SUVA / TWA	:	Time Weighted Average
CH SUVA / STEL	:	Short Term Exposure Limit
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit

PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the mixture:		**Classification procedure:**
Skin Irrit. 2	H315	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
STOT SE 3	H335	Calculation method
Aquatic Chronic 3	H412	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

CH / EN