

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikagard®-385 EpoCem® Part A



Revision Date: 09.10.2025

Version 1.0

Print Date 09.10.2025

Date of last issue: -

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikagard®-385 EpoCem® Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Epoxy-Cementitious system, Primer, Product is not intended for consumer use, For professional users only.

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Schweiz AG
Tüffenwies 16
8048 Zürich
Telephone : +41 58 436 40 40
Telefax : -
E-mail address of person responsible for the SDS : rpc@ch.sika.com

1.4 Emergency telephone number

Tox Info Suisse
CH-8028 Zurich
+41(0)44 251 51 51 / Speed calling: 145

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

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H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

P261	Avoid breathing mist or vapours.
P264	Wash skin thoroughly after handling.
P273	Avoid release to the environment.
P280	Wear protective gloves/ eye protection/ face protection.

Response:

P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P391	Collect spillage.

Hazardous components which must be listed on the label:

bis-[4-(2,3-epoxipropoxy)phenyl]propane
Reaction mass of isomers of epoxy resin BFDGE

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3 216-823-5 603-073-00-2 01-2119456619-26-XXXX	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411 specific concentration limit Eye Irrit. 2; H319 ≥ 5 % specific concentration limit Skin Irrit. 2; H315 ≥ 5 %	≥ 40 - < 60
Reaction mass of isomers of epoxy resin BFDGE	Not Assigned 701-263-0 01-2119454392-40-XXXX	Skin Irrit. 2; H315 Skin Sens. 1A; H317 Aquatic Chronic 2; H411	≥ 5 - < 10
2-(2-butoxyethoxy)ethanol	112-34-5 203-961-6 603-096-00-8 01-2119475104-44-XXXX	Eye Irrit. 2; H319	≥ 2,5 - < 5
[3-(2,3-epoxypropoxy)propyl]trimethoxysilane Contains: methanol ≤ 0,2 %	2530-83-8 219-784-2 01-2119513212-58-XXXX	Eye Dam. 1; H318 Aquatic Chronic 3; H412	≥ 1 - < 2,5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.

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- | | | |
|-------------------------|---|---|
| If inhaled | : | Move to fresh air.
Consult a physician after significant exposure. |
| In case of skin contact | : | Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician. |
| In case of eye contact | : | Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist. |
| If swallowed | : | Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person. |

4.2 Most important symptoms and effects, both acute and delayed

- | | | |
|----------|---|--|
| Symptoms | : | Allergic reactions
Excessive lachrymation
Erythema
Dermatitis
See Section 11 for more detailed information on health effects and symptoms. |
| Risks | : | Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye irritation.

irritant effects
sensitising effects |

4.3 Indication of any immediate medical attention and special treatment needed

- | | | |
|-----------|---|------------------------|
| Treatment | : | Treat symptomatically. |
|-----------|---|------------------------|

SECTION 5: Firefighting measures

5.1 Extinguishing media

- | | | |
|------------------------------|---|--|
| Suitable extinguishing media | : | In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction. |
|------------------------------|---|--|

5.2 Special hazards arising from the substance or mixture

- | | | |
|---------------------------------------|---|---|
| Specific hazards during fire-fighting | : | Do not allow run-off from fire fighting to enter drains or water courses. |
| Hazardous combustion products | : | No hazardous combustion products are known |

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5.3 Advice for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus for firefighters

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains.
Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products

Advice on protection against : Normal measures for preventive fire protection.

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fire and explosion

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
2-(2-butoxyethoxy)ethanol	112-34-5	STEL	15 ppm 101,2 mg/m3	2006/15/EC
Further information: Indicative				
		TWA	10 ppm 67,5 mg/m3	2006/15/EC
		STEL	15 ppm 101 mg/m3	CH SUVA
Further information: Harm to the unborn child is not to be expected when the OEL-value is respected				
		TWA	10 ppm 67 mg/m3	CH SUVA

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
methanol	67-56-1	TWA	200 ppm 260 mg/m3	2006/15/EC
Further information: Indicative, Identifies the possibility of significant uptake through the skin				
		TWA	200 ppm 260 mg/m3	CH SUVA
Further information: Toxic by skin resorption possible; Substances, which are easily absorbed through the skin, can give by additional skin resorption a substantial higher risk compared to only				

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	inhalation by the airways., National Institute for Occupational Safety and Health, National Institute of Research and Safety for the prevention of work accidents and occupational diseases, Harm to the unborn child is not to be expected when the OEL-value is respected			
		STEL	400 ppm 520 mg/m ³	CH SUVA

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

- Eye/face protection : Safety glasses with side-shields conforming to EN166
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

- General advice : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

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SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid
Colour : colourless
Odour : characteristic

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : ca. 201 °C
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : ca. 11
Concentration: 100 %

Viscosity

Viscosity, dynamic : ca. 3.900 mPa.s (20 °C)

Viscosity, kinematic : No data available

Solubility(ies)

Water solubility : No data available

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 23 hPa

Density : ca. 1,4 g/cm³ (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

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9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

Hazardous decomposition products : methanol

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

bis-[4-(2,3-epoxipropoxy)phenyl]propane:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

2-(2-butoxyethoxy)ethanol:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): ca. 2.700 mg/kg

[3-(2,3-epoxypropoxy)propyl]trimethoxysilane:

Acute oral toxicity : LD50 Oral (Rat): 7.010 mg/kg

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Acute inhalation toxicity : LC50 (Rat): > 5,3 mg/l
Exposure time: 4 h
Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rabbit): 4.248 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Not classified due to lack of data.

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 12: Ecological information

12.1 Toxicity

Components:

bis-[4-(2,3-epoxipropoxy)phenyl]propane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1,8 mg/l
aquatic invertebrates Exposure time: 48 h

Reaction mass of isomers of epoxy resin BFDGE:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): 2,54 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : LC50 (Daphnia magna (Water flea)): 2,55 mg/l
aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic : EC50 (algae): 1,8 mg/l
plants Exposure time: 72 h

[3-(2,3-epoxypropoxy)propyl]trimethoxysilane:

Toxicity to fish : LC50 (Cyprinus carpio (Carp)): 55 mg/l
Exposure time: 96 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to

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REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.
Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Waste code Switzerland : 08 01 11 [S] Paint and varnish waste containing organic sol-
VeVA/LVA vents or other hazardous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 3082

IMDG : UN 3082

IATA : UN 3082

14.2 UN proper shipping name

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(epoxy resin)

IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,
N.O.S.
(epoxy resin)

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IATA : Environmentally hazardous substance, liquid, n.o.s.
(epoxy resin)

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	: 9	
IMDG	: 9	
IATA	: 9	

14.4 Packing group

ADR
Packing group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9
Tunnel restriction code : (-)

IMDG
Packing group : III
Labels : 9
EmS Code : F-A, S-F

IATA (Cargo)
Packing instruction (cargo aircraft) : 964
Packing instruction (LQ) : Y964
Packing group : III
Labels : Miscellaneous

IATA (Passenger)
Packing instruction (passenger aircraft) : 964
Packing instruction (LQ) : Y964
Packing group : III
Labels : Miscellaneous

14.5 Environmental hazards

ADR
Environmentally hazardous : no

IMDG
Marine pollutant : no

IATA (Passenger)
Environmentally hazardous : no

IATA (Cargo)
Environmentally hazardous : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet.

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Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 3
Number on list 75

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

PIC Ordinance, ChemPICO (814.82) : Not applicable

Ordinance on Protection against Major Accidents
Threshold quantity according to Major Accidents Ordinance (MAO 814.012) : 20.000 kg

Chemical Risk Reduction Ordinance (ORRChem, SR 814.81) : Conditions of restriction for the following annexes should be considered:
Annex 1.11 Dangerous liquid substances

Waters Protection Ordinance (WPO 814.201)
Water pollution class : obviously hazardous to water
Classification according to AwSV, Annex 1 (5.2)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

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(VOCV)

Volatile organic compounds (VOC) content: 2,7% w/w
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)

Volatile organic compounds (VOC) content: 0,06% w/w

Other regulations:

Young people undergoing basic vocational training may only work with this product if the relevant training ordinance makes provision for them to do so with a view to enabling them to achieve their training objectives and if the preconditions for the training plan have been met and the applicable age restrictions have been complied with. Young people who are not completing any basic vocational training are not permitted to work with this product. Employees of either sex who are under 18 years old are classed as young people.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H319	: Causes serious eye irritation.
H411	: Toxic to aquatic life with long lasting effects.
H412	: Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Aquatic Chronic	: Long-term (chronic) aquatic hazard
Eye Dam.	: Serious eye damage
Eye Irrit.	: Eye irritation
Skin Irrit.	: Skin irritation
Skin Sens.	: Skin sensitisation
2006/15/EC	: Europe. Indicative occupational exposure limit values
CH SUVA	: Switzerland. Limit values at the work place
2006/15/EC / TWA	: Limit Value - eight hours
2006/15/EC / STEL	: Short term exposure limit
CH SUVA / TWA	: Time Weighted Average
CH SUVA / STEL	: Short Term Exposure Limit
ADR	: European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association

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IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Skin Irrit. 2	H315
Eye Irrit. 2	H319
Skin Sens. 1	H317
Aquatic Chronic 2	H411

Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

CH / EN