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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

: SikaPower®-320

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use

: Adhesive, For professional users only.

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Schweiz AG
		Tüffenwies 16
		8048 Zürich
Telephone	:	+41 58 436 40 40
Telefax	:	-
E-mail address of person responsible for the SDS	:	EHS@ch.sika.com

1.4 Emergency telephone number

Tox Info Suisse CH-8028 Zurich +41(0)44 251 51 51 / Speed calling: 145

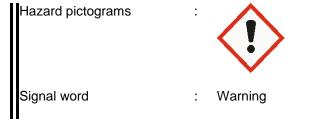
SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 12	72/2008)
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Cat- egory 3	H412: Harmful to aquatic life with long lasting ef- fects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)



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Hazard statements	:	H315 H317 H319 H412	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful to aquatic life with long lasting effects.
Precautionary statements	:	Prevention	:
		P261 P264 P273 P280	Avoid breathing mist or vapours. Wash skin thoroughly after handling. Avoid release to the environment. Wear protective gloves/ eye protection/ face protection.
		Response:	
		P333 + P31	3 If skin irritation or rash occurs: Get medical advice/ attention.
		P337 + P31	3 If eye irritation persists: Get medical advice/ attention.

Hazardous components which must be listed on the label:

Reaction products of hexane-1,6-diol with 2-(chloromethyl)oxirane (1:2) bis-[4-(2,3-epoxipropoxi)phenyl]propane adipohydrazide mequinol

Additional Labelling

EUH211

Warning! Hazardous respirable droplets may be formed when sprayed. Do not breathe spray or mist.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No.	Classification	Concentration (% w/w)
	Registration number		(,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,
calcium oxide	1305-78-8 215-138-9 01-2119475325-36- XXXX	Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H335	>= 5 - < 10
bis-[4-(2,3- epoxipropoxi)phenyl]propane	1675-54-3 216-823-5 01-2119456619-26- XXXX	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411 specific concentration limit	>= 5 - < 10
		Eye Irrit. 2; H319 >= 5 % Skin Irrit. 2; H315 >= 5 %	
Reaction products of hexane-1,6- diol with 2-(chloromethyl)oxirane (1:2)	Not Assigned 240-260-4 01-2119463471-41- XXXX (covered by CAS 933999-84-9)	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 3; H412	>= 5 - < 10
adipohydrazide	1071-93-8 213-999-5 01-2119962900-36- XXXX	Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 1 - < 2,5
mequinol	150-76-5 205-769-8 01-2119541813-40- XXXX	Acute Tox. 4; H302 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 3; H412	>= 0,25 - < 0,5
		Acute toxicity esti- mate	
		Acute oral toxicity: 1.630 mg/kg	
2,6-di-tert-butyl-p-cresol	128-37-0 204-881-4 01-2119565113-46- XXXX	Aquatic Acute 1; H400 Aquatic Chronic 1; H410	>= 0,1 - < 0,25

For explanation of abbreviations see section 16.

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SECTION 4: First aid measures

res	5
:	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
:	Move to fresh air. Consult a physician after significant exposure.
:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
:	Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
d e	ffects, both acute and delayed
:	Allergic reactions Excessive lachrymation Erythema Dermatitis See Section 11 for more detailed information on health effects and symptoms.
:	irritant effects sensitising effects
	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.
nec	lical attention and special treatment needed
:	Treat symptomatically.
ure	es
:	In case of fire, use water/water spray/water jet/carbon diox- ide/sand/foam/alcohol resistant foam/chemical powder for extinction.
	: : : : :

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5.2 Special hazards arising from	h the	substance or mixture	
Hazardous combustion prod- ucts	:	No hazardous combustion products are known	1
5.3 Advice for firefighters			
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breath	ing apparatus.
Further information	:	Standard procedure for chemical fires.	
Personal precautions	:	e equipment and emergency procedures Use personal protective equipment.	
r oroonar procaationo			
6.2 Environmental precautions Environmental precautions	:	Deny access to unprotected persons. Do not flush into surface water or sanitary sew	ver system.
6.2 Environmental precautions	:		
6.2 Environmental precautions	-	Do not flush into surface water or sanitary sew If the product contaminates rivers and lakes or respective authorities.	
6.2 Environmental precautions Environmental precautions	-	Do not flush into surface water or sanitary sew If the product contaminates rivers and lakes or respective authorities.	drains inform nd, silica gel,

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	 Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products
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Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.	
Hygiene measures	:	Handle in accordance with good industrial hygie practice. When using do not eat or drink. When smoke. Wash hands before breaks and at the er	using do not
7.2 Conditions for safe storage, i	inc	luding any incompatibilities	
Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ve place. Store in accordance with local regulations	
Further information on stor- age stability	:	No decomposition if stored and applied as direct	ed.
7.3 Specific end use(s)			
Specific use(s)	:	Consult most current local Product Data Sheet p use.	prior to any

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form	Control parame-	Basis *			
·		of exposure)	ters *				
calcium oxide	1305-78-8	TWA (Respirable	1 mg/m3	2017/164/EU			
		fraction)					
	Further infor	Further information: Indicative					
		STEL (Respirable	4 mg/m3	2017/164/EU			
		fraction)					
		TWA (inhalable	1 mg/m3	CH SUVA			
		dust)					
	Further infor	Further information: National Institute for Occupational Safety and					
	Health, Harn	Health, Harm to the unborn child is not to be expected when the					
	OEL-value is	OEL-value is respected					
		STEL (inhalable 4 mg/m3 CH SUVA					
		dust)					
2,6-di-tert-butyl-p-cresol	128-37-0	TWA (inhalable	10 mg/m3	CH SUVA			
		dust)	-				
	Further infor	Further information: Carcinogenic Category 2, Harm to the unborn					
	child is not to	child is not to be expected when the OEL-value is respected					
		STEL (inhalable	40 mg/m3	CH SUVA			
		dust)	-				

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
ethanol	64-17-5	TWA	500 ppm 960 mg/m3	CH SUVA



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Health, Institut vention des ac	ation: National Instit National de Reche cidents du travail et born child is not to ted	rche et de Sécurit des maladies pro	é pour la pré- fessionnelles,
	STEL	1.000 ppm 1.920 mg/m3	CH SUVA

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment				
Eye/face protection :	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water			
Hand protection	: Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.			
	Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.			
Skin and body protection :	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.			
Respiratory protection :	In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work- ing limits of the selected respirator. organic vapor filter (Type A) A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Meth- ods for determining inhalation exposure). This applies in par- ticular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.			
Environmental exposure cont	rols			
General advice	: Do not flush into surface water or sanitary sewer system.			

If the product contaminates rivers and lakes or drains inform

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respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Appearance Colour		liquid paste grey
Odour	:	odourless
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flammability (solid, gas)	:	No data available
Upper/lower flammability or e	ovn	losivo limits
Upper explosion limit / Up- per flammability limit	-	
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	> 101 °C Method: closed cup
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
рН	:	Not applicable substance/mixture is non-soluble (in water)
Viscosity		
Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)
Solubility(ies)		
Water solubility	:	No data available
Partition coefficient: n-	:	No data available

octanol/water

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Vapour pressure	: 0,01 hPa
Density	: ca. 1,48 g/cm3 (20 °C)
Relative vapour density	: No data available
Particle characteristics	: No data available

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9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous rea	actio	ns
Hazardous reactions	:	No hazards to be specially mentioned.
10.4 Conditions to avoid		
Conditions to avoid	:	No data available
10.5 Incompatible materials		
Materials to avoid	:	No data available
10.6 Hazardous decomposition	prod	ucts
Hazardous decomposition	:	ethanol

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

products

Not classified due to lack of data.

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

SAFETY DATA SHEET according to Regulation (EC) No. 1907/2006

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Acute oral toxicity	:	LD50 Oral (Rat): > 5.000 mg/kg	
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 5.000 mg/kg	
adipohydrazide:			
Acute oral toxicity	:	LD50 Oral (Rat): > 2.000 mg/kg	
mequinol:			
Acute oral toxicity	:	LD50 Oral (Rat): 1.630 mg/kg	
2,6-di-tert-butyl-p-cresol:			
Acute oral toxicity	:	LD50 Oral (Rat): 2.930 mg/kg	
Skin corrosion/irritation Causes skin irritation.			
Serious eye damage/eye ir Causes serious eye irritation		ion	
<u>Product:</u> Method		OFCD Test Quideling 405	
Result	:	OECD Test Guideline 405 Eye irritation	
Respiratory or skin sensiti	satio	on	
Skin sensitisation May cause an allergic skin re	eacti	on.	
Respiratory sensitisation Not classified due to lack of o	data.		
Germ cell mutagenicity Not classified due to lack of a	data.		
Carcinogenicity Not classified due to lack of o	data.		
Reproductive toxicity Not classified due to lack of c	data.		
STOT - single exposure Not classified due to lack of o	-1-4-		
STOT - repeated exposure	uata.		
Not classified due to lack of o	data		
Aspiration toxicity Not classified due to lack of o	data.		

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11.2 Information on other hazards

Endocrine disrupting prope	Endocrine disrupting properties		
Product:			
Assessment	 The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher. 		
Further information			
Product:			
Remarks	 Toxicology data for the components Information given is based on data on the components and the toxicology of similar products. Based on available data, the classification criteria are not met. 		

SECTION 12: Ecological information

12.1 Toxicity

Components:			
bis-[4-(2,3-epoxipropoxi)phenyl]propane:			
Toxicity to fish :	LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l Exposure time: 96 h		
Toxicity to daphnia and other : aquatic invertebrates	EC50 (Daphnia magna (Water flea)): 1,8 mg/l Exposure time: 48 h		
adipohydrazide:			
Toxicity to fish :	LC50 (Fish): 1 - 10 mg/l Exposure time: 96 h		
Toxicity to algae/aquatic : plants	EC50 (algae): 1 - 10 mg/l Exposure time: 72 h		
12.2 Persistence and degradability No data available			
12.3 Bioaccumulative potential No data available			
12.4 Mobility in soil			

No data available

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12.5 Results of PBT and vPvB assessment

Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

	Product:	
Assessment :		The substance/mixture does not contain components consid- ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.
12.	7 Other adverse effects	
	Product:	
	Additional ecological infor- : mation	An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.

Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product :		The generation of waste should be avoided or minimized wherever possible.				
		Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe				
		way.				
		Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.				
		Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.				
		Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.				
Waste code Switzerland VeVA/LVA	:	08 04 09 [S] waste adhesives and sealants containing organic solvents or other dangerous substances				
Contaminated packaging	:	15 01 10 [S] packaging containing residues of or contaminat- ed by dangerous substances				

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SECTION 14: Transport information

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14.1 UN number or ID number				
ADR	:	Not regulated as a dangerous good		
IMDG	:	Not regulated as a dangerous good		
ΙΑΤΑ	:	Not regulated as a dangerous good		
14.2 UN proper shipping name				
ADR	:	Not regulated as a dangerous good		
IMDG	:	Not regulated as a dangerous good		
ΙΑΤΑ	:	Not regulated as a dangerous good		
14.3 Transport hazard class(es)				
ADR	:	Not regulated as a dangerous good		
IMDG	:	Not regulated as a dangerous good		
ΙΑΤΑ	:	Not regulated as a dangerous good		
14.4 Packing group				
ADR	:	Not regulated as a dangerous good		
IMDG	:	Not regulated as a dangerous good		
IATA (Cargo)	:	Not regulated as a dangerous good		
IATA (Passenger)	:	Not regulated as a dangerous good		
14.5 Environmental hazards				
Not regulated as a dangerous good				
14.6 Special precautions for user				

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture International Chemical Weapons Convention (CWC) : Not applicable

Schedules of Toxic Chemicals and Precursors

REACH Information:

- All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

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REACH - Restrictions on the mar the market and use of certain dar mixtures and articles (Annex XVI	ngerous substances,	:	Conditions of restriction for the fol- lowing entries should be considered: Number on list 75, 3
REACH - Candidate List of Subst Concern for Authorisation (Article	, ,	:	None of the components are listed (=> 0.1 %).
REACH - List of substances subj (Annex XIV)	ect to authorisation	:	Not applicable
Regulation (EC) No 1005/2009 of plete the ozone layer	n substances that de-	:	Not applicable
Regulation (EU) 2019/1021 on persistent organic pollu- tants (recast)			Not applicable
PIC Ordinance, ChemPICO (814	:	Not applicable	
Chemical Risk Reduction Ordinance (ORRChem, SR 814.81) Seveso III: Directive 2012/18/EU of the European Parliam jor-accident hazards involving dangerous substances. Not applicable			See respective Annex to the Chemi- cal Risk Reduction Ordinance (ORRChem, 814.81) for Conditions of Restriction. and of the Council on the control of ma-
Volatile organic compounds :	Law on the incentive ta (VOCV) no VOC duties	ax fo	or volatile organic compounds
			4 November 2010 on industrial ution prevention and control)

Other regulations:

Young people undergoing basic vocational training may only work with this product if the relevant training ordinance makes provision for them to do so with a view to enabling them to achieve their training objectives and if the preconditions for the training plan have been met and the applicable age restrictions have been complied with. Young people who are not completing any basic vocational training are not permitted to work with this product. Employees of either sex who are under 18 years old are classed as young people.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

Not applicable

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SECTION 16: Other information

Full text of H-Statements	
H302	: Harmful if swallowed.
H315	: Causes skin irritation.
H317	: May cause an allergic skin reaction.
H318	: Causes serious eye damage.
H319	: Causes serious eye irritation.
H335	: May cause respiratory irritation.
H400	: Very toxic to aquatic life.
H410	: Very toxic to aquatic life with long lasting effects.
H411	: Toxic to aquatic life with long lasting effects.
H412	: Harmful to aquatic life with long lasting effects.
Full text of other abbreviation	าร
Acute Tox.	: Acute toxicity
Aquatic Acute	: Short-term (acute) aquatic hazard
Aquatic Chronic	: Long-term (chronic) aquatic hazard
Eye Dam.	: Serious eye damage
Eye Irrit.	: Eye irritation
Skin Irrit.	: Skin irritation
Skin Int. Skin Sens.	: Skin sensitisation
STOT SE	: Specific target organ toxicity - single exposure
2017/164/EU	: Europe. Commission Directive 2017/164/EU establishing a
	fourth list of indicative occupational exposure limit values
CH SUVA	: Switzerland. Limit values at the work place
2017/164/EU / STEL	: Short term exposure limit
2017/164/EU / TWA	: Limit Value - eight hours
CH SUVA / TWA	: Time Weighted Average
CH SUVA / STEL	: Short Term Exposure Limit
ADR	: European Agreement concerning the International Carriage of
	Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
ΙΑΤΑ	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dosis (the amount of a material, given all at
	once, which causes the death of 50% (one half) of a group of
	test animals)
LC50	: Median lethal concentration (concentrations of the chemical in
2000	air that kills 50% of the test animals during the observation
	period)
MARPOL	: International Convention for the Prevention of Pollution from
MARFOL	Ships, 1973 as modified by the Protocol of 1978
OEL PBT	 Occupational Exposure Limit Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament
	and of the Council of 18 December 2006 concerning the Reg-
	istration, Evaluation, Authorisation and Restriction of Chemi-

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		cals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the r	nixture:	Classification procedure:
Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Based on product data or assessment
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 3	H412	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

CH / EN