

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-61 Part B



Revision Date: 20.05.2025

Version 1.0

Print Date 20.05.2025

Date of last issue: -

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikadur®-61 Part B

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Schweiz AG
Tüffenwies 16
8048 Zürich
Telephone : +41 58 436 40 40
Telefax : -
E-mail address of person : EHS@ch.sika.com
responsible for the SDS

1.4 Emergency telephone number

Tox Info Suisse
CH-8028 Zurich
+41(0)44 251 51 51 / Speed calling: 145

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin corrosion, Sub-category 1B H314: Causes severe skin burns and eye damage.

Serious eye damage, Category 1 H318: Causes serious eye damage.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements : H314 Causes severe skin burns and eye damage.

Precautionary statements : **Prevention:**

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-61 Part B



Revision Date: 20.05.2025

Version 1.0

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Date of last issue: -

P280 Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response:

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/ doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

Disposal:

P501 Dispose of contents/container in accordance with local regulation.

Hazardous components which must be listed on the label:

Polyoxypropylenediamine (Mw 400 g/mol)

Additional Labelling

EUH208 Contains ethylenediamine. May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-61 Part B



Revision Date: 20.05.2025

Version 1.0

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Date of last issue: -

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Polyoxypropylenediamine (Mw 400 g/mol)	9046-10-0 618-561-0	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Aquatic Chronic 3; H412 Eye Dam. 1; H318	$\geq 10 - < 20$
2,4,6-tris(dimethylaminomethyl)phenol Contains: bis[(dimethylamino)methyl]phenol $\leq 15\%$	90-72-2 202-013-9 01-2119560597-27-XXXX	Acute Tox. 4; H302 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Acute toxicity estimate Acute oral toxicity: 1.999 mg/kg	$\geq 3 - < 5$
ethylenediamine	107-15-3 203-468-6 01-2119480383-37-XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 3; H311 Skin Corr. 1B; H314 Eye Dam. 1; H318 Resp. Sens. 1; H334 Skin Sens. 1; H317 Aquatic Chronic 3; H412 Acute toxicity estimate Acute oral toxicity: 866 mg/kg Acute inhalation toxicity (vapour): 14,7 mg/l Acute dermal toxicity: 560 mg/kg	$\geq 0,25 - < 0,5$

For explanation of abbreviations see section 16.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-61 Part B



Revision Date: 20.05.2025

Version 1.0

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Date of last issue: -

SECTION 4: First aid measures

4.1 Description of first aid measures

- | | | |
|-------------------------|---|---|
| General advice | : | Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance. |
| If inhaled | : | Move to fresh air.
Consult a physician after significant exposure. |
| In case of skin contact | : | Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty. |
| In case of eye contact | : | Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing. |
| If swallowed | : | Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person. |

4.2 Most important symptoms and effects, both acute and delayed

- | | | |
|----------|---|--|
| Symptoms | : | Dermatitis
See Section 11 for more detailed information on health effects and symptoms. |
| Risks | : | Health injuries may be delayed.
corrosive effects

Causes serious eye damage.
Causes severe burns. |

4.3 Indication of any immediate medical attention and special treatment needed

- | | | |
|-----------|---|------------------------|
| Treatment | : | Treat symptomatically. |
|-----------|---|------------------------|

SECTION 5: Firefighting measures

5.1 Extinguishing media

- | | | |
|------------------------------|---|--|
| Suitable extinguishing media | : | In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for |
|------------------------------|---|--|

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-61 Part B



Revision Date: 20.05.2025

Version 1.0

Print Date 20.05.2025

Date of last issue: -

extinction.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products

Advice on protection against : Normal measures for preventive fire protection.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-61 Part B



Revision Date: 20.05.2025

Version 1.0

Print Date 20.05.2025

Date of last issue: -

fire and explosion

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
ethylenediamine	107-15-3	TWA	10 ppm 25 mg/m3	CH SUVA
	Further information: Sensitizers; Substances marked with an S can lead to very strong allergic reactions., National Institute for Occupational Safety and Health, Occupational Safety and Health Administration			
		STEL	20 ppm 50 mg/m3	CH SUVA

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water
Wear eye/face protection.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-61 Part B



Revision Date: 20.05.2025

Version 1.0

Print Date 20.05.2025

Date of last issue: -

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm)

Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm),

breakthrough time >30 min.

- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

- General advice : Do not flush into surface water or sanitary sewer system.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- Physical state : liquid
- Appearance : paste
- Colour : dark grey
- Odour : amine-like
- Melting point/ range / Freezing point : No data available
- Boiling point/boiling range : No data available
- Flammability (solid, gas) : No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-61 Part B



Revision Date: 20.05.2025

Version 1.0

Print Date 20.05.2025

Date of last issue: -

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : > 101 °C
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : substance/mixture is non-polar/aprotic

Viscosity

Viscosity, kinematic : > 20,5 mm²/s (40 °C)

Solubility(ies)

Water solubility : No data available

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 0,01 hPa

Density : ca. 1,65 g/cm³ (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-61 Part B



Revision Date: 20.05.2025

Version 1.0

Print Date 20.05.2025

Date of last issue: -

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Acute oral toxicity : LD50 (Rat): > 1.999 mg/kg
Remarks: Harmful if swallowed.
Annex VI - Harmonised
REGULATION (EC) No 1272/2008

ethylenediamine:

Acute oral toxicity : LD50 Oral (Rat): 866 mg/kg

Acute toxicity estimate: 866 mg/kg
Method: Calculation method

Acute inhalation toxicity : LC50 (Rat): 14,7 mg/l
Exposure time: 4 h
Test atmosphere: vapour

Acute toxicity estimate: 14,7 mg/l
Test atmosphere: vapour

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-61 Part B



Revision Date: 20.05.2025

Version 1.0

Print Date 20.05.2025

Date of last issue: -

Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rat): 560 mg/kg

Acute toxicity estimate: 560 mg/kg
Method: Calculation method

Skin corrosion/irritation

Causes severe burns.

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Species : Rabbit
Assessment : Corrosive
Method : OECD Test Guideline 404

Assessment : irritating
Remarks : Annex VI - Harmonised
REGULATION (EC) No 1272/2008

Serious eye damage/eye irritation

Causes serious eye damage.

Components:

2,4,6-tris(dimethylaminomethyl)phenol:

Species : Rabbit
Assessment : Causes serious eye damage.

Assessment : irritating
Remarks : Annex VI - Harmonised
REGULATION (EC) No 1272/2008

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-61 Part B



Revision Date: 20.05.2025

Version 1.0

Print Date 20.05.2025

Date of last issue: -

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-61 Part B



Revision Date: 20.05.2025

Version 1.0

Print Date 20.05.2025

Date of last issue: -

12.7 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 2735
IMDG : UN 2735
IATA : UN 2735

14.2 UN proper shipping name

ADR : AMINES, LIQUID, CORROSIVE, N.O.S.
(Polyoxypropylenediamine (Mw 400 g/mol), 2,4,6-tris(dimethylaminomethyl)phenol)
IMDG : AMINES, LIQUID, CORROSIVE, N.O.S.
(Polyoxypropylenediamine (Mw 400 g/mol), 2,4,6-tris(dimethylaminomethyl)phenol)
IATA : Amines, liquid, corrosive, n.o.s.
(Polyoxypropylenediamine (Mw 400 g/mol), 2,4,6-tris(dimethylaminomethyl)phenol)

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	: 8	

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-61 Part B



Revision Date: 20.05.2025

Version 1.0

Print Date 20.05.2025

Date of last issue: -

IMDG : 8

IATA : 8

14.4 Packing group

ADR

Packing group : III
Classification Code : C7
Hazard Identification Number : 80
Labels : 8
Tunnel restriction code : (E)

IMDG

Packing group : III
Labels : 8
EmS Code : F-A, S-B

IATA (Cargo)

Packing instruction (cargo aircraft) : 856
Packing instruction (LQ) : Y841
Packing group : III
Labels : Corrosive

IATA (Passenger)

Packing instruction (passenger aircraft) : 852
Packing instruction (LQ) : Y841
Packing group : III
Labels : Corrosive

14.5 Environmental hazards

ADR

Environmentally hazardous : no

IMDG

Marine pollutant : no

IATA (Passenger)

Environmentally hazardous : no

IATA (Cargo)

Environmentally hazardous : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-61 Part B



Revision Date: 20.05.2025

Version 1.0

Print Date 20.05.2025

Date of last issue: -

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:
Number on list 3

Number on list 75

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : ethylenediamine

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

PIC Ordinance, ChemPICO (814.82) : Not applicable

Waters Protection Ordinance (WPO 814.201)

Water pollution class : obviously hazardous to water
Classification according to AwSV, Annex 1 (5.2)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)
Volatile organic compounds (VOC) content: < 0,01% w/w
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-61 Part B



Revision Date: 20.05.2025

Version 1.0

Print Date 20.05.2025

Date of last issue: -

Volatile organic compounds (VOC) content: < 0,01% w/w

Other regulations:

Young people undergoing basic vocational training may only work with this product if the relevant training ordinance makes provision for them to do so with a view to enabling them to achieve their training objectives and if the preconditions for the training plan have been met and the applicable age restrictions have been complied with. Young people who are not completing any basic vocational training are not permitted to work with this product. Employees of either sex who are under 18 years old are classed as young people.

The product belongs to group 2 according to the Swiss Chemicals Ordinance (ChemO 813.11).

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H226	:	Flammable liquid and vapour.
H302	:	Harmful if swallowed.
H311	:	Toxic in contact with skin.
H312	:	Harmful in contact with skin.
H314	:	Causes severe skin burns and eye damage.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H332	:	Harmful if inhaled.
H334	:	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H412	:	Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Eye Irrit.	:	Eye irritation
Flam. Liq.	:	Flammable liquids
Resp. Sens.	:	Respiratory sensitisation
Skin Corr.	:	Skin corrosion
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
CH SUVA	:	Switzerland. Limit values at the work place
CH SUVA / TWA	:	Time Weighted Average
CH SUVA / STEL	:	Short Term Exposure Limit
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-61 Part B



Revision Date: 20.05.2025

Version 1.0

Print Date 20.05.2025

Date of last issue: -

CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration
GHS	: Globally Harmonized System
IATA	: International Air Transport Association
IMDG	: International Maritime Code for Dangerous Goods
LD50	: Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Skin Corr. 1B	H314
Eye Dam. 1	H318

Classification procedure:

Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

CH / EN