

SAFETY DATA SHEET

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sika® Aktivator-317



Revision Date: 25.02.2026
Date of last issue: 28.05.2024

Version 3.0

Print Date 25.02.2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sika® Aktivator-317

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Pretreatment agent

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Schweiz AG
Tüffenwies 16
8048 Zürich
Telephone : +41 58 436 40 40
Telefax : -
E-mail address of person responsible for the SDS : rpc@ch.sika.com

1.4 Emergency telephone number

Tox Info Suisse
CH-8028 Zurich
+41(0)44 251 51 51 / Speed calling: 145

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 2 H225: Highly flammable liquid and vapour.
Serious eye damage, Category 1 H318: Causes serious eye damage.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :  

Signal word : Danger

Hazard statements : H225 Highly flammable liquid and vapour.
H318 Causes serious eye damage.

Precautionary statements : **Prevention:**
P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

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P233 smoking.
Keep container tightly closed.
P280 Wear protective gloves/ protective clothing/
eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

titanium tetrabutanolat

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
ethanol	64-17-5 200-578-6 603-002-00-5 01-2119457610-43-XXXX	Flam. Liq. 2; H225 Eye Irrit. 2; H319 specific concentration limit Eye Dam. 2; H319 >= 50 %	>= 60 - < 80

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acetic acid	64-19-7 200-580-7 607-002-00-6 01-2119475328-30-XXXX	Flam. Liq. 3; H226 Skin Corr. 1A; H314 specific concentration limit Skin Corr. 1A; H314 >= 90 % specific concentration limit Skin Corr. 1B; H314 25 - < 90 % specific concentration limit Skin Irrit. 2; H315 10 - < 25 % specific concentration limit Eye Irrit. 2; H319 10 - < 25 %	>= 1 - < 2,5
titanium tetrabutanolate Contains: titanium tetraisopropanolate <= 1 %	5593-70-4 227-006-8 01-2119967423-33-XXXX	Flam. Liq. 3; H226 Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H336 (Central nervous system) STOT SE 3; H335 (Respiratory system)	>= 1 - < 2,5
bis(trimethoxysilylpropyl)amine Contains: methanol <= 0,3 %	82985-35-1 280-084-5 01-2119969956-12-XXXX	Eye Dam. 1; H318	>= 1 - < 2,5

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.

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- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Excessive lachrymation
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects

Causes serious eye damage.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

- Unsuitable extinguishing media : Water

5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

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Further information : Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist.
Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Take precautionary measures against static discharge.
Open drum carefully as content may be under pressure.
Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.

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Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Store in cool place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
ethanol	64-17-5	TWA	500 ppm 960 mg/m ³	CH SUVA
		Further information: Substances which are proven to be reprotoxic, Carcinogenic Category 1, National Institute for Occupational Safety and Health, National Institute of Research and Safety for the prevention of work accidents and occupational diseases, Harm to the unborn child is not to be expected when the OEL-value is respected		
		STEL	1.000 ppm 1.920 mg/m ³	CH SUVA
acetic acid	64-19-7	TWA	10 ppm 25 mg/m ³	2017/164/EU
		Further information: Indicative		
		STEL	20 ppm 50 mg/m ³	2017/164/EU
		TWA	10 ppm 25 mg/m ³	CH SUVA
		Further information: National Institute for Occupational Safety and Health, Occupational Safety and Health Administration, Harm to the unborn child is not to be expected when the OEL-value is respected		
		STEL	20 ppm 50 mg/m ³	CH SUVA

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form	Control parame-	Basis *
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		of exposure)	ters *	
butan-1-ol	71-36-3	STEL	100 ppm 310 mg/m ³	CH SUVA
	Further information: National Institute for Occupational Safety and Health, National Institute of Research and Safety for the prevention of work accidents and occupational diseases, Harm to the unborn child is not to be expected when the OEL-value is respected			
		TWA	100 ppm 310 mg/m ³	CH SUVA
methanol	67-56-1	TWA	200 ppm 260 mg/m ³	2006/15/EC
	Further information: Indicative, Identifies the possibility of significant uptake through the skin			
		TWA	200 ppm 260 mg/m ³	CH SUVA
	Further information: Toxic by skin resorption possible; Substances, which are easily absorbed through the skin, can give by additional skin resorption a substantial higher risk compared to only inhalation by the airways., National Institute for Occupational Safety and Health, National Institute of Research and Safety for the prevention of work accidents and occupational diseases, Harm to the unborn child is not to be expected when the OEL-value is respected			
		STEL	400 ppm 520 mg/m ³	CH SUVA

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Biological occupational exposure limits of decomposition products.

Substance name	CAS-No.	Control parameters	Sampling time	Basis
butan-1-ol	71-36-3	n-butanol: 10 mg/g creatinine (Urine)	Immediately after exposure or after working hours	CH BAT
		n-butanol: 2 mg/g creatinine (Urine)	Before next shift or 16 hours after last shift	CH BAT
methanol	67-56-1	Methanol: 30 mg/l (Urine)	Immediately after exposure or after working hours, In case of long-term exposure: after more than one shift	CH BAT
		Methanol: 936 micromol per litre (Urine)	Immediately after exposure or after working hours, In case of long-term exposure: after more than one shift	CH BAT

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8.2 Exposure controls

Appropriate engineering controls

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment (PPE)

- Eye/face protection : Safety glasses with side-shields conforming to EN166
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

- General advice : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- Physical state : liquid
Colour : clear
light yellow

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Odour : aromatic

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : 15 %(V)

Lower explosion limit / Lower flammability limit : 3,5 %(V)

Flash point : ca. 22 °C
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : ca. 5,7 (20 °C)
Concentration: 100 %

Viscosity

Viscosity, dynamic : ca. 2 mPa.s (20 °C)

Viscosity, kinematic : < 20,5 mm²/s (40 °C)

Solubility(ies)

Water solubility : No data available

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 58 hPa

Density : ca. 0,85 g/cm³ (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

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SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

Hazardous decomposition products : butan-1-ol, methanol

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

bis(trimethoxysilylpropyl)amine:

Acute oral toxicity : LD50 Oral (Rat): 3.780 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): 11.865 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Causes serious eye damage.

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Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration hazard

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Not classified due to lack of data.

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

titanium tetrabutanolate:

Toxicity to fish : LC50 (Fish): 1.825 mg/l
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia (water flea)): 1.300 mg/l
aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic : EC50 : 225 mg/l

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plants Exposure time: 96 h

bis(trimethoxysilylpropyl)amine:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 130 mg/l
Exposure time: 96 h

NOEC (Oncorhynchus mykiss (rainbow trout)): 100 mg/l

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l
Exposure time: 72 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

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wherever possible.
Empty containers or liners may retain some product residues.
This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Waste code Switzerland : 07 02 04 [S] other organic solvents, washing liquids and
VeVA/LVA mother liquors

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 1170
IMDG : UN 1170
IATA : UN 1170

14.2 UN proper shipping name

ADR : ETHANOL SOLUTION
IMDG : ETHYL ALCOHOL SOLUTION
IATA : Ethyl alcohol solution

14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	: 3	
IMDG	: 3	
IATA	: 3	

14.4 Packing group

ADR
Packing group : II
Classification Code : F1
Hazard Identification Number : 33
Labels : 3
Tunnel restriction code : (D/E)

IMDG
Packing group : II
Labels : 3

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EmS Code : F-E, S-D

IATA (Cargo)
Packing instruction (cargo aircraft) : 364
Packing instruction (LQ) : Y341
Packing group : II
Labels : Flammable Liquids

IATA (Passenger)
Packing instruction (passenger aircraft) : 353
Packing instruction (LQ) : Y341
Packing group : II
Labels : Flammable Liquids

14.5 Environmental hazards

ADR
Environmentally hazardous : no

IMDG
Marine pollutant : no

IATA (Passenger)
Environmentally hazardous : no

IATA (Cargo)
Environmentally hazardous : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable
Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are
- registered by our upstream suppliers, and/or
- registered by us, and/or
- excluded from the regulation, and/or
- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, : Conditions of restriction for the following entries should be considered:

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mixtures and articles (Annex XVII)	Number on list 3
	Number on list 40 This substance/mixture shall not be used in aerosol dispensers intended for supply to the general public for entertainment and decorative purposes.
	Number on list 75
REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).	: None of the components are listed (=> 0.1 %).
REACH - List of substances subject to authorisation (Annex XIV)	: Not applicable
Regulation (EU) No 2024/590 on substances that deplete the ozone layer	: Not applicable
Regulation (EU) 2019/1021 on persistent organic pollutants (recast)	: Not applicable
PIC Ordinance, ChemPICO (814.82)	: Not applicable
Ordinance on Protection against Major Accidents Threshold quantity according to Major Accidents Ordinance (MAO 814.012)	: 20.000 kg
Chemical Risk Reduction Ordinance (ORRChem, SR 814.81)	: Conditions of restriction for the following annexes should be considered: Annex 1.11 Dangerous liquid substances Annex 2.12 Aerosol dispensers This substance/mixture shall not be used in aerosol dispensers intended for supply to the general public for entertainment and decorative purposes.
Waters Protection Ordinance (WPO 814.201) Water pollution class	: slightly hazardous to water Classification according to AwSV, Annex 1 (5.2)
Volatile organic compounds	: Ordinance on the Incentive Tax on Volatile Organic Compounds (OVOC) Volatile organic compounds (VOC) content: 81% w/w Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 81% w/w

Other regulations:

Young people undergoing basic vocational training may only work with this product if the relevant training ordinance makes provision for them to do so with a view to enabling them to

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achieve their training objectives and if the preconditions for the training plan have been met and the applicable age restrictions have been complied with. Young people who are not completing any basic vocational training are not permitted to work with this product. Employees of either sex who are under 18 years old are classed as young people.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H225	:	Highly flammable liquid and vapour.
H226	:	Flammable liquid and vapour.
H314	:	Causes severe skin burns and eye damage.
H315	:	Causes skin irritation.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H335	:	May cause respiratory irritation.
H336	:	May cause drowsiness or dizziness.

Full text of other abbreviations

Eye Dam.	:	Serious eye damage
Eye Irrit.	:	Eye irritation
Flam. Liq.	:	Flammable liquids
Skin Corr.	:	Skin corrosion
Skin Irrit.	:	Skin irritation
STOT SE	:	Specific target organ toxicity - single exposure
2006/15/EC	:	Europe. Indicative occupational exposure limit values
2017/164/EU	:	Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values
CH BAT	:	Switzerland. List of BAT-values
CH SUVA	:	Switzerland. Limit values at the work place
2006/15/EC / TWA	:	Limit Value - eight hours
2017/164/EU / STEL	:	Short term exposure limit
2017/164/EU / TWA	:	Limit Value - eight hours
CH SUVA / TWA	:	Time Weighted Average
CH SUVA / STEL	:	Short Term Exposure Limit
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in

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	air that kills 50% of the test animals during the observation period)
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	: Occupational Exposure Limit
PBT	: Persistent, bioaccumulative and toxic
PNEC	: Predicted no effect concentration
REACH	: Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	: Substances of Very High Concern
vPvB	: Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Flam. Liq. 2 H225
Eye Dam. 1 H318

Classification procedure:

Based on product data or assessment
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

||| Changes as compared to previous version !

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