according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikalastic® P 681 Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Primer

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Schweiz AG

Tüffenwies 16 8048 Zürich

Telephone : +41 58 436 40 40

Telefax :

E-mail address of person responsible for the SDS

EHS@ch.sika.com

1.4 Emergency telephone number

Tox Info Suisse CH-8028 Zurich

+41(0)44 251 51 51 / Speed calling: 145

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2 H315: Causes skin irritation.

Eye irritation, Category 2 H319: Causes serious eye irritation.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard, Cat-H411: Toxic to aquatic life with long lasting effects.

egory 2

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms





Signal word : Warning

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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Hazard statements : H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statements : Prevention:

P261 Avoid breathing mist or vapours.
P264 Wash skin thoroughly after handling.
P273 Avoid release to the environment.

P280 Wear protective gloves/ eye protection/ face

protection.

Response:

P333 + P313 If skin irritation or rash occurs: Get medical

advice/ attention.

P391 Collect spillage.

Hazardous components which must be listed on the label:

bis-[4-(2,3-epoxipropoxi)phenyl]propane

epoxy phenol novolac resin

Oxirane, mono[(C13-15-alkyloxy)methyl] derivatives

Reaction products of hexane-1,6-diol with 2-(chloromethyl)oxirane (1:2)

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
bis-[4-(2,3-epoxipropoxi)phenyl]propane	1675-54-3 216-823-5 01-2119456619-26- XXXX	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411 ——————————————————————————————————	>= 40 - < 60
trizinc bis(orthophosphate) Contains: zinc oxide <= 2 %	7779-90-0 231-944-3 01-2119485044-40- XXXX	Aquatic Acute 1; H400 Aquatic Chronic 1; H410	>= 10 - < 20
epoxy phenol novolac resin	28064-14-4 Not Assigned	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 10 - < 20
Oxirane, mono[(C13-15-alkyloxy)methyl] derivatives	Not Assigned 701-328-3 01-2119962192-39- XXXX [corresponding group CAS 68081-84- 5]	Skin Sens. 1; H317 Aquatic Chronic 2; H411	
Reaction products of hexane-1,6-diol with 2-(chloromethyl)oxirane (1:2)	Not Assigned 240-260-4 01-2119463471-41- XXXX (covered by CAS 933999-84-9)	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 3; H412	>= 5 - < 10

For explanation of abbreviations see section 16.

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SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Allergic reactions

Excessive lachrymation

Erythema Dermatitis

See Section 11 for more detailed information on health effects

and symptoms.

Risks : Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye irritation.

irritant effects sensitising effects

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon diox-

ide/sand/foam/alcohol resistant foam/chemical powder for

extinction.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-

fighting

Do not allow run-off from fire fighting to enter drains or water

courses.

ucts

Hazardous combustion prod- : No hazardous combustion products are known

5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Further information Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment.

Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Follow standard hygiene measures when handling chemical

products

Advice on protection against

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures Handle in accordance with good industrial hygiene and safety

> practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage

areas and containers

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accord-

ance with local regulations.

Recommended storage tem-

perature

> 5 - < 30 °C

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) Consult most current local Product Data Sheet prior to any

use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form	Control parame-	Basis *
		of exposure)	ters *	

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection Safety glasses with side-shields conforming to EN166

Eve wash bottle with pure water

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Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

> long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing

and stirring work.

Respiratory protection : No special measures required.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state liquid Colour red

Odour characteristic

Melting point/ range / Freez-

ing point

No data available

: > 120 °C Boiling point/boiling range

Flammability (solid, gas) No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Up- : No data available

per flammability limit

Lower explosion limit / Lower flammability limit No data available

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Flash point : > 101 °C

Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : Not applicable

substance/mixture is non-soluble (in water)

Viscosity

Viscosity, dynamic : ca. 10.000 mPa.s (20 °C)

Viscosity, kinematic : No data available

Solubility(ies)

Water solubility : emulsifiable

Partition coefficient: n-

octanol/water

No data available

Vapour pressure : 0,09 hPa

Density : ca. 1,33 g/cm3 (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

Explosives : Not explosive

Metal corrosion rate : Not corrosive to metals

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SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

:

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

trizinc bis(orthophosphate):

Acute oral toxicity : LD50 Oral (Rat): > 5.001 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5,7 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

epoxy phenol novolac resin:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg



according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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Oxirane, mono[(C13-15-alkyloxy)methyl] derivatives:

Acute oral toxicity : LD50 Oral (Rat): > 5.001 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

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SECTION 12: Ecological information

12.1 Toxicity

Components:

bis-[4-(2,3-epoxipropoxi)phenyl]propane:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l

Exposure time: 96 h

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1,8 mg/l

Exposure time: 48 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Endocrine disrupting properties

Product:

The substance/mixture does not contain components consid-Assessment

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

Waste code Switzerland

VeVA/LVA

: 08 01 11 [S] Paint and varnish waste containing organic sol-

vents or other hazardous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 3082 IMDG : UN 3082 IATA : UN 3082

14.2 UN proper shipping name

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(epoxy resin, trizinc bis(orthophosphate))

IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(epoxy resin, trizinc bis(orthophosphate))

IATA : Environmentally hazardous substance, liquid, n.o.s.

(epoxy resin, trizinc bis(orthophosphate))

14.3 Transport hazard class(es)

Class Subsidiary risks

 ADR
 : 9

 IMDG
 : 9

 IATA
 : 9

14.4 Packing group

ADR

Packing group : III Classification Code : M6

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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Hazard Identification Number : 90 Labels : 9 Tunnel restriction code : (-)

IMDG

Packing group : III
Labels : 9
EmS Code : F-A, S-F

IATA (Cargo)

Packing instruction (cargo : 964

aircraft)

Packing instruction (LQ) : Y964
Packing group : III

Labels : Miscellaneous

IATA (Passenger)

Packing instruction (passen- : 964

ger aircraft)

Packing instruction (LQ) : Y964
Packing group : III

Labels : Miscellaneous

14.5 Environmental hazards

ADR

Environmentally hazardous : yes

IMDG

Marine pollutant : yes

IATA (Passenger)

Environmentally hazardous : yes

IATA (Cargo)

Environmentally hazardous : yes

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable

Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are

- registered by our upstream suppliers, and/or

- registered by us, and/or

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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- excluded from the regulation, and/or

- exempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances,

mixtures and articles (Annex XVII)

: Conditions of restriction for the following entries should be considered:

Number on list 3

Number on list 75:

REACH - Candidate List of Substances of Very High

Concern for Authorisation (Article 59).

: None of the components are listed

(=> 0.1 %).

REACH - List of substances subject to authorisation

(Annex XIV)

Not applicable

Regulation (EC) on substances that deplete the ozone

layer

Not applicable

Regulation (EU) 2019/1021 on persistent organic pollu-

tants (recast)

Not applicable

PIC Ordinance, ChemPICO (814.82) : Not applicable

Ordinance on Protection against Major Accidents

Threshold quantity according to Major Accidents Ordi: 20.000 kg

nance (MAO 814.012)

Chemical Risk Reduction Ordinance :

(ORRChem, SR 814.81)

: Conditions of restriction for the following annexes

should be considered:

Annex 1.11 Dangerous liquid substances

Waters Protection Ordinance (WPO 814.201)

Water pollution class : obviously hazardous to water

Classification according to AwSV, Annex 1 (5.2)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

(VOCV)

Volatile organic compounds (VOC) content: <= 3% w/w

no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 0,28% w/w

Other regulations:

Article 13 Maternity ordinance (SR 822.111.52): Expectant and nursing mothers are only per-

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mitted to come into contact with this product during the course of their work if, based on a risk assessment carried out in accordance with Article 63 of Ordinance 1 on the Employment Act (ArGV 1) (SR 822.111), the chemicals in question have been found not to cause any specific harm to mothers or children or if such harm can be ruled out by taking appropriate protective measures.

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

Young people undergoing basic vocational training may only work with this product if the relevant training ordinance makes provision for them to do so with a view to enabling them to achieve their training objectives and if the preconditions for the training plan have been met and the applicable age restrictions have been complied with. Young people who are not completing any basic vocational training are not permitted to work with this product. Employees of either sex who are under 18 years old are classed as young people.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H315 Causes skin irritation.

H317 May cause an allergic skin reaction. Causes serious eye irritation. H319

Very toxic to aquatic life. H400

Very toxic to aquatic life with long lasting effects. H410 Toxic to aquatic life with long lasting effects. H411 Harmful to aquatic life with long lasting effects. H412

Full text of other abbreviations

Aquatic Acute Short-term (acute) aquatic hazard Aquatic Chronic Long-term (chronic) aquatic hazard

Eve Irrit. Eye irritation Skin Irrit. Skin irritation Skin Sens. Skin sensitisation

ADR European Agreement concerning the International Carriage of

Dangerous Goods by Road

CAS Chemical Abstracts Service **DNEL** Derived no-effect level

EC50 Half maximal effective concentration

GHS Globally Harmonized System

International Air Transport Association IATA

IMDG International Maritime Code for Dangerous Goods

once, which causes the death of 50% (one half) of a group of

Median lethal dosis (the amount of a material, given all at

test animals)

LD50

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

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LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture: Classification procedure:

Skin Irrit. 2 H315 Calculation method
Eye Irrit. 2 H319 Calculation method
Skin Sens. 1 H317 Calculation method
Aquatic Chronic 2 H411 Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

CH / EN