



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : SikaColor®-71 3D Ink

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Concrete admixtures

### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Schweiz AG  
Tüffenwies 16  
8048 Zürich  
Telephone : +41 58 436 40 40  
Telefax : -  
E-mail address of person : EHS@ch.sika.com  
responsible for the SDS

### 1.4 Emergency telephone number

Tox Info Suisse  
CH-8028 Zurich  
+41(0)44 251 51 51 / Speed calling: 145

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## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Serious eye damage, Category 1 H318: Causes serious eye damage.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements : H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.

Precautionary statements : **Prevention:**



P261 Avoid breathing mist or vapours.  
P280 Wear protective gloves/ eye protection/ face protection.

**Response:**

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention.

P362 + P364 Take off contaminated clothing and wash it before reuse.

**Disposal:**

P501 Dispose of contents/container in accordance with local regulation.

**Hazardous components which must be listed on the label:**

fatty alcohol, ethoxylated  
1,2-benzisothiazol-3(2H)-one (BIT)  
2-octyl-2H-isothiazole-3-one (OIT)

**2.3 Other hazards**

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**Components**

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
fatty alcohol, ethoxylated	Not Assigned Not Assigned	Acute Tox. 4; H302 Eye Dam. 1; H318	>= 5 - < 10

**SikaColor®-71 3D Ink**



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Version 1.0

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<p>1,2-benzisothiazol-3(2H)-one (BIT)</p>	<p>2634-33-5                  220-120-9                  01-2120761540-60-XXXX</p>	<p>Acute Tox. 4; H302                  Acute Tox. 2; H330                  Skin Irrit. 2; H315                  Eye Dam. 1; H318                  Skin Sens. 1; H317                  Aquatic Acute 1; H400                  Aquatic Chronic 2; H411</p> <hr/> <p>specific concentration limit                  Skin Sens. 1; H317                  &gt;= 0,05 %</p> <hr/> <p>Acute toxicity estimate</p> <p>Acute oral toxicity:                  597 mg/kg                  Acute inhalation toxicity (dust/mist): 0,4 mg/l</p>	<p>&gt;= 0,0025 - &lt; 0,025</p>
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2-octyl-2H-isothiazole-3-one (OIT)	26530-20-1 247-761-7 01-2120768921-45-XXXX	<p>Acute Tox. 3; H301 Acute Tox. 2; H330 Acute Tox. 3; H311 Skin Corr. 1; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 EUH071</p> <hr/> <p>M-Factor (Acute aquatic toxicity): 100 M-Factor (Chronic aquatic toxicity): 100</p> <hr/> <p>specific concentration limit Skin Sens. 1A; H317 ≥ 0,0015 %</p> <hr/> <p>Acute toxicity estimate</p> <p>Acute oral toxicity: 125 mg/kg Acute inhalation toxicity (dust/mist): 0,27 mg/l Acute dermal toxicity: 311 mg/kg</p>	≥ 0,0015 - < 0,0025
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For explanation of abbreviations see section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tis-



sue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.

If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Allergic reactions  
Excessive lachrymation  
See Section 11 for more detailed information on health effects and symptoms.

Risks : sensitising effects

May cause an allergic skin reaction.  
Causes serious eye damage.

#### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

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### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

#### 5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

#### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

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### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.



Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any



use.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
2-octyl-2H-isothiazole-3-one (OIT)	26530-20-1	TWA (inhalable dust)	0,05 mg/m <sup>3</sup>	CH SUVA
	Further information: Toxic by skin resorption possible; Substances, which are easily absorbed through the skin, can give by additional skin resorption a substantial higher risk compared to only inhalation by the airways., Sensitizers; Substances marked with an S can lead to very strong allergic reactions.			
		STEL (inhalable dust)	0,1 mg/m <sup>3</sup>	CH SUVA

\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

### 8.2 Exposure controls

#### Engineering measures

Maintain air concentrations below occupational exposure standards.  
 Ensure adequate ventilation, especially in confined areas.

#### Personal protective equipment

- Eye protection : Safety glasses with side-shields conforming to EN166  
 Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Suitable for short time use or protection against splashes:  
 Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
 Contaminated gloves should be removed.  
 Suitable for permanent exposure:  
 Viton gloves (0.4 mm),  
 breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
 organic vapor filter (Type A)



A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm  
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

**Environmental exposure controls**

General advice : Do not flush into surface water or sanitary sewer system.

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**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

Physical state : liquid (20 °C)  
Colour : black  
  
Odour : like methacrylic acid

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

**Upper/lower flammability or explosive limits**

Upper explosion limit / Up- per flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : Not applicable

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : ca. 8,9  
Concentration: 100 %

**Viscosity**





Viscosity, kinematic : > 20,5 mm<sup>2</sup>/s (40 °C)

**Solubility(ies)**

Water solubility : No data available

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 23 hPa

Density : ca. 1,2 g/cm<sup>3</sup> (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

**9.2 Other information**

No data available

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**SECTION 10: Stability and reactivity**

**10.1 Reactivity**

No dangerous reaction known under conditions of normal use.

**10.2 Chemical stability**

The product is chemically stable.

**10.3 Possibility of hazardous reactions**

Hazardous reactions : No hazards to be specially mentioned.

**10.4 Conditions to avoid**

Conditions to avoid : No data available

**10.5 Incompatible materials**

Materials to avoid : No data available

**10.6 Hazardous decomposition products**

No decomposition if stored and applied as directed.



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## SECTION 11: Toxicological information

### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

#### Acute toxicity

Not classified based on available information.

#### Components:

##### **1,2-benzisothiazol-3(2H)-one (BIT):**

- Acute oral toxicity : LD50 Oral (Rat): 597 mg/kg  
Acute toxicity estimate: 597 mg/kg  
Method: Calculation method
- Acute inhalation toxicity : LC50: 0,4 mg/l  
Exposure time: 4 h  
Test atmosphere: dust/mist  
Method: OECD Test Guideline 403  
Acute toxicity estimate: 0,4 mg/l  
Test atmosphere: dust/mist  
Method: Calculation method
- Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

##### **2-octyl-2H-isothiazole-3-one (OIT):**

- Acute oral toxicity : Acute toxicity estimate: 125 mg/kg  
Method: Acute toxicity estimate according to Regulation (EC) No. 1272/2008
- Acute inhalation toxicity : Acute toxicity estimate: 0,27 mg/l  
Test atmosphere: dust/mist  
Method: Acute toxicity estimate according to Regulation (EC) No. 1272/2008
- Acute dermal toxicity : Acute toxicity estimate: 311 mg/kg  
Method: Acute toxicity estimate according to Regulation (EC) No. 1272/2008

#### **Skin corrosion/irritation**

Not classified based on available information.

#### **Serious eye damage/eye irritation**

Causes serious eye damage.

#### **Respiratory or skin sensitisation**

##### **Skin sensitisation**

May cause an allergic skin reaction.



**Respiratory sensitisation**

Not classified based on available information.

**Components:**

**1,2-benzisothiazol-3(2H)-one (BIT):**

Assessment : May cause sensitisation by skin contact.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

Not classified based on available information.

**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

**11.2 Information on other hazards**

**Endocrine disrupting properties**

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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**SECTION 12: Ecological information**

**12.1 Toxicity**

**Components:**

**1,2-benzisothiazol-3(2H)-one (BIT):**

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia (water flea)): 3 mg/l  
Exposure time: 48 h

**2-octyl-2H-isothiazole-3-one (OIT):**

M-Factor (Acute aquatic toxicity) : 100



M-Factor (Chronic aquatic toxicity) : 100

#### 12.2 Persistence and degradability

No data available

#### 12.3 Bioaccumulative potential

No data available

#### 12.4 Mobility in soil

No data available

#### 12.5 Results of PBT and vPvB assessment

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

#### 12.6 Endocrine disrupting properties

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

#### 12.7 Other adverse effects

**Product:**

Additional ecological information : There is no data available for this product.

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### SECTION 13: Disposal considerations

#### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with



soil, waterways, drains and sewers.

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## SECTION 14: Transport information

### 14.1 UN number

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.2 UN proper shipping name

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

### 14.4 Packing group

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA (Cargo) : Not regulated as a dangerous good  
IATA (Passenger) : Not regulated as a dangerous good

### 14.5 Environmental hazards

Not regulated as a dangerous good

### 14.6 Special precautions for user

Not applicable

### 14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:  
Number on list 3

International Chemical Weapons Convention (CWC) : Not applicable



Schedules of Toxic Chemicals and Precursors

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (= > 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

PIC Ordinance, ChemPICO (814.82) : Not applicable

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

Water hazard class (Germany) : WGK 2 obviously hazardous to water  
Classification according to AwSV, Annex 1 (5.2)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 0,13% w/w

**Other regulations:**

Young people undergoing basic vocational training may only work with this product if the relevant training ordinance makes provision for them to do so with a view to enabling them to achieve their training objectives and if the preconditions for the training plan have been met and the applicable age restrictions have been complied with. Young people who are not completing any basic vocational training are not permitted to work with this product. Employees of either sex who are under 18 years old are classed as young people.

**15.2 Chemical safety assessment**

No Chemical Safety Assessment has been carried out for this mixture by the supplier.



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## SECTION 16: Other information

### Full text of H-Statements

H301	:	Toxic if swallowed.
H302	:	Harmful if swallowed.
H311	:	Toxic in contact with skin.
H314	:	Causes severe skin burns and eye damage.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H330	:	Fatal if inhaled.
H400	:	Very toxic to aquatic life.
H410	:	Very toxic to aquatic life with long lasting effects.
H411	:	Toxic to aquatic life with long lasting effects.

### Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Acute	:	Short-term (acute) aquatic hazard
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Skin Corr.	:	Skin corrosion
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
CH SUVA	:	Switzerland. Limit values at the work place
CH SUVA / TWA	:	Time Weighted Average
CH SUVA / STEL	:	Short Term Exposure Limit
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative



**Further information**

**Classification of the mixture:**

Eye Dam. 1	H318
Skin Sens. 1	H317

**Classification procedure:**

Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.



Changes as compared to previous version !

CH / EN