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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

: SikaCor[®] ZP Primer / SikaCor[®] ZP-1 Part B

1.2 Relevant identified uses of the substance or mixture and uses advised against

- Product use
- : Corrosion protection, Product is not intended for consumer use

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Schweiz AG
		Tüffenwies 16
		8048 Zürich
Telephone	:	+41 58 436 40 40
Telefax	:	-
E-mail address of person responsible for the SDS	:	EHS@ch.sika.com

1.4 Emergency telephone number

Tox Info Suisse CH-8028 Zurich +41(0)44 251 51 51 / Speed calling: 145

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 127 Flammable liquids, Category 3	2/2008) H226: Flammable liquid and vapour.
Acute toxicity, Category 4	H332: Harmful if inhaled.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated exposure, Category 2, hearing organs	H373: May cause damage to organs through pro- longed or repeated exposure if inhaled.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)



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Hazard pictograms :			
Signal word :	Warning		
Hazard statements :	H226 H315 H317 H319 H332 H335 H373	Flammable liquid and vapour Causes skin irritation. May cause an allergic skin re Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation May cause damage to organ gans) through prolonged or r sure if inhaled.	eaction. on. s (hearing or-
Precautionary statements :	Prevention:		
	P210	Keep away from heat, hot su open flames and other ignitio smoking.	
	P260	Do not breathe dust/ fume/ g pours/ spray.	as/ mist/ va-
	P264	Wash skin thoroughly after h	andling.
	P280	Wear protective gloves/ prote eye protection/ face protectio	ective clothing/
	Response:		
	P303 + P361 +	P353 IF ON SKIN (or hair): 1 ately all contaminated clothin with water.	
	P370 + P378	In case of fire: Use dry sand, alcohol-resistant foam to exti	
••			

Hazardous components which must be listed on the label:

- Hexamethylene-1,6-diisocyanate homopolymer
- xylene

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
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Hexamethylene-1,6-diisocyanate homopolymer Contains: hexamethylene-di-isocyanate <= 0,3 %	28182-81-2 931-274-8 931-274-8 500-060-2 01-2119485796-17- XXXX	Acute Tox. 4; H332 Skin Sens. 1; H317 STOT SE 3; H335	>= 60 - < 80
xylene Contains: ethylbenzene <= 25 %	1330-20-7 215-535-7 01-2119488216-32- XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335 STOT RE 2; H373 Asp. Tox. 1; H304	>= 10 - < 20
Substances with a workplace expo	sure limit :	<u> </u>	
2-methoxy-1-methylethyl acetate Contains: 2-methoxypropyl acetate <= 1 %	108-65-6 203-603-9 01-2119475791-29- XXXX	Flam. Liq. 3; H226 STOT SE 3; H336	>= 10 - < 20

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	: Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.	
If inhaled	: Move to fresh air. Consult a physician after significant exposure.	
In case of skin contact	 Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician. 	
In case of eye contact	 Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist. 	
If swallowed	 Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person 	
4.2 Most important sympton	and effects, both acute and delayed	
Symptoms	: Cough Respiratory disorder Allergic reactions Excessive lachrymation Erythema Headache	



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	Dermatitis See Section 11 for more detailed informa and symptoms.	ation on health effects
Risks	: irritant effects sensitising effects	
	Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. May cause damage to organs through pr exposure if inhaled.	rolonged or repeated

4.3 Indication of any immediate medical attention and special treatment needed

Treatment	: Treat symptomatically.
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SECTION 5: Firefighting measures

5.1 Extinguishing media Suitable extinguishing media	:	Alcohol-resistant foam Carbon dioxide (CO2) Dry chemical
Unsuitable extinguishing media	:	Water High volume water jet
5.2 Special hazards arising from	the	e substance or mixture
		Do not use a solid water stream as it may scatter and spread fire.
Hazardous combustion prod- ucts	:	No hazardous combustion products are known
5.3 Advice for firefighters		
5.3 Advice for firefighters Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.
Further information	:	Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures		
Personal precautions	:	Use personal protective equipment. Remove all sources of ignition. Deny access to unprotected persons.



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	Beware of vapours accumulating to form e tions. Vapours can accumulate in low area	
6.2 Environmental precautions Environmental precautions	Prevent product from entering drains. If the product contaminates rivers and lake respective authorities.	s or drains inform
6.3 Methods and material for cont	ainment and cleaning up	
Methods for cleaning up	Contain spillage, and then collect with non- sorbent material, (e.g. sand, earth, diatoma miculite) and place in container for disposa / national regulations (see section 13).	aceous earth, ver-

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling	:	 Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharge. Provide sufficient air exchange and/or exhaust in work rooms. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours). Follow standard hygiene measures when handling chemical products
Advice on protection against fire and explosion	:	Use explosion-proof equipment. Keep away from heat/sparks/open flames/hot surfaces. No smoking. Take pre- cautionary measures against electrostatic discharges.
Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage	: Keep container tightly closed in a dry and well-ventilated
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areas and containers		place. Containers which are opened must be ca sealed and kept upright to prevent leakage. Stor ance with local regulations.	
Further information on stor- age stability	:	No decomposition if stored and applied as direc	ted.
7.3 Specific end use(s) Specific use(s)	:	Consult most current local Product Data Sheet p use.	prior to any

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form	Control parame-	Basis *	
		of exposure)	ters *		
2-methoxy-1-methylethyl acetate	108-65-6	STEL	100 ppm 550 mg/m3	2000/39/EC	
Further information	Identifies the possibility of significant uptake through the skin, Inc.			skin, Indicative	
		TWA	50 ppm 275 mg/m3	2000/39/EC	
Further information	Identifies the p	Identifies the possibility of significant uptake through the skin, Indicative			
		STEL	50 ppm 275 mg/m3	CH SUVA	
Further information	Harm to the ur respected	born child is not to be	expected when the	OEL-value is	
		TWA	50 ppm 275 mg/m3	CH SUVA	
Further information	Harm to the ur respected	nborn child is not to be	expected when the	OEL-value is	
xylene	1330-20-7	TWA	50 ppm 221 mg/m3	2000/39/EC	
Further information	Identifies the p	ossibility of significant	uptake through the	skin, Indicative	
		STEL	100 ppm 442 mg/m3	2000/39/EC	
Further information	Identifies the p	ossibility of significant		skin, Indicative	
		TWA	100 ppm 435 mg/m3	CH SUVA	
Further information	Toxic by skin resorption possible; Substances, which are easily absored through the skin, can give by additional skin resoption a substancial hig er risk compared to only inhalation by the airways., National Institute for Occupational Safety and Health, Institut National de Recherche et de Sécurité pour la prévention des accidents du travail et des maladies pro fessionnelles		substancial high- nal Institute for nerche et de		
		STEL	200 ppm 870 mg/m3	CH SUVA	
Further information	through the sk er risk compar Occupational S	Toxic by skin resorption possible; Substances, which are easily absored through the skin, can give by additional skin resoption a substancial high- er risk compared to only inhalation by the airways., National Institute for Occupational Safety and Health, Institut National de Recherche et de Sécurité pour la prévention des accidents du travail et des maladies pro-			

*The above mentioned values are in accordance with the legislation in effect at the date of the re-



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lease of this safety data sheet.

Biological occupational exposure limits

Substance name	CAS-No.	Control parame- ters	Sampling time	Basis
xylene	1330-20-7	methyl hippuric acid: 2 g/l (Urine)	Immediately after exposure or after working hours	CH BAT

8.2 Exposure controls

Personal protective equipmen	t
Eye protection :	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water
Hand protection	Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
	Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (0,4 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.
Skin and body protection :	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.
Respiratory protection	 In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work- ing limits of the selected respirator. organic vapor (Type A) and particulate filter A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm P1: Inert material; P2, P3: hazardous substances Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Meth- ods for determining inhalation exposure). This applies in par- ticular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used. Ensure adequate ventilation, especially in confined areas.

Environmental exposure controls

•	from entering drains. Intaminates rivers and lakes or drains inform prities.
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SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance	:	liquid
Colour	:	yellow
Odour	:	slight
Odour Threshold	:	No data available
рН	:	Not applicable
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	ca. 145 °C
Flash point	:	ca. 38 °C Method: closed cup
Evaporation rate	:	No data available
Flammability (solid, gas)	:	No data available
Upper explosion limit / Upper flammability limit	:	7 %(V)
Lower explosion limit / Lower flammability limit	:	1 %(V)
Vapour pressure	:	7,9993 hPa
Relative vapour density	:	No data available
Density	:	ca. 1,07 g/cm3 (20 °C)
Solubility(ies) Water solubility	:	insoluble
Solubility in other solvents	:	No data available
Partition coefficient: n- octanol/water	:	No data available
Auto-ignition temperature	:	333 °C
Decomposition temperature	:	No data available
Viscosity Viscosity, dynamic	:	No data available



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Viscosity, kinematic		: > 20,5 mm2/s (40 °C)	
Explosive properties		No data available	
Oxidizing properties		: No data available	
9.2 Other information No data available			
SECTION 10: Stability and r	ac	tivity	_
10.1 Reactivity No dangerous reaction know	/n u	nder conditions of normal use.	
10.2 Chemical stability The product is chemically s	able		
10.3 Possibility of hazardous r	eact	ions	
Hazardous reactions		Stable under recommended storage conditions	
		Vapours may form explosive mixture with air.	
10.4 Conditions to avoid			
Conditions to avoid		: Heat, flames and sparks.	
10.5 Incompatible materials			
Materials to avoid		No data available	
10.6 Hazardous decomposition	pro	oducts	
No decomposition if stored	nd a	applied as directed.	
SECTION 11: Toxicological	nfc	rmation	
11.1 Information on toxicologi	al e	ffects	

Acute toxicity Harmful if inhaled.	
Components:	
Hexamethylene-1,6-diisoo	cyanate homopolymer:
Acute oral toxicity	: LD50 Oral (Rat): > 2.500 mg/kg
Acute inhalation toxicity	: Acute toxicity estimate: 1,5 mg/l Test atmosphere: dust/mist Method: Expert judgement
Acute dermal toxicity	: LD50 Dermal (Rat): > 2.000 mg/kg



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xylene:		
Acute oral toxicity	: LD50 Oral (Rat): 3.523 mg/kg	
Acute dermal toxicity	: LD50 Dermal (Rabbit): 1.700 mg/kg	
2-methoxy-1-methylethy	acetate:	
Acute oral toxicity	: LD50 Oral (Rat): > 5.000 mg/kg	
Acute dermal toxicity	: LD50 Dermal (Rabbit): > 5.000 mg/kg	
Skin corrosion/irritation Causes skin irritation.		
Serious eye damage/eye Causes serious eye irritati		
Respiratory or skin sens	itisation	
Skin sensitisation May cause an allergic skir	reaction.	
Respiratory sensitisation		
Germ cell mutagenicity Not classified based on av	ailable information.	
Carcinogenicity Not classified based on av	ailable information.	
Reproductive toxicity Not classified based on av	ailable information.	
STOT - single exposure May cause respiratory irrit	ation.	
STOT - repeated exposu May cause damage to org	'e ans (hearing organs) through prolonged or repeate	ed exposure if inhaled.
Aspiration toxicity Not classified based on av	ailable information.	
ECTION 12: Ecological ir	formation	
.1 Toxicity		
<u>Components:</u>		
xylene:		

Toxicity to fish

: LC50 (Oncorhynchus mykiss (rainbow trout)): 3,3 mg/l Exposure time: 96 h



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12.2 Persistence and degradabilit No data available	у	
12.3 Bioaccumulative potential No data available		
12.4 Mobility in soil No data available		
12.5 Results of PBT and vPvB ass	sessment	
Product:		
Assessment	 This substance/mixture contains no comport to be either persistent, bioaccumulative and very persistent and very bioaccumulative (v 0.1% or higher 	d toxic (PBT), or
12.6 Other adverse effects		
Product:		
Additional ecological infor- mation	: There is no data available for this product.	
SECTION 13: Disposal conside	erations	
13.1 Waste treatment methods		
Product	: The generation of waste should be avoided wherever possible.	d or minimized

	 wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional
Waste code Switzerland VeVA/LVA	: 08 01 11: -
Contaminated packaging	: 15 01 10 [S] packaging containing residues of or contaminat- ed by dangerous substances

SECTION 14: Transport information

14.1 UN number

ADR

: UN 1263



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IMDG	: UN 1263	
IATA	: UN 1263	
14.2 UN proper shipping name		
ADR	: PAINT	
IMDG	: PAINT	
IATA	: Paint	
14.3 Transport hazard class(es)		
ADR	: 3	
IMDG	: 3	
IATA	: 3	
14.4 Packing group		
ADR Packing group Classification Code Hazard Identification Number Labels Tunnel restriction code	: III : F1 : 30 : 3 : (D/E)	
IMDG Packing group Labels EmS Code	: III : 3 : F-E, S-E	
IATA (Cargo) Packing instruction (cargo aircraft) Packing instruction (LQ) Packing group Labels	 366 Y344 III Flammable Liquids 	
IATA (Passenger)	: 355	
Packing instruction (passen- ger aircraft) Packing instruction (LQ) Packing group Labels	: Y344 : III : Flammable Liquids	
14.5 Environmental hazards		
ADR Environmentally hazardous	: no	
IMDG Marine pollutant	: no	
IATA (Passenger) Environmentally hazardous	: no	
IATA (Cargo) Environmentally hazardous	: no	



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14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

	International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors			Not applicable	
	REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).			None of the components are listed (=> 0.1 %).	
	REACH - List of substances subject to authorisation (Annex XIV)			Not applicable	
	Regulation (EC) No 1005/2009 on substances that de- plete the ozone layer			Not applicable	
	Regulation (EC) No 850/2004 on persistent organic pol- lutants			Not applicable	
Regulation (EC) No 649/2012 of the European Parlia- ment and the Council concerning the export and import of dangerous chemicals				Not applicable	
	REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII)			Conditions of restriction for the fol- lowing entries should be considered: Number on list 3	
	REACH Information: All substances containe - registered by our upstr - registered by us, and/o - excluded from the registered from the register		rea or ula	m suppliers, and/or tion, and/or	
Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of ma- jor-accident hazards involving dangerous substances. P5c FLAMMABLE LIQUIDS					
	Water contaminating class : (Germany)	WGK 2 obviously hazar Classification according			
	Volatile organic compounds :	Law on the incentive tax (VOCV) Volatile organic compou		or volatile organic compounds ls (VOC) content: 25 %	



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Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 25 %

Other regulations:

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

Article 13 Maternity ordinance (SR 822.111.52): Expectant and nursing mothers are only permitted to come into contact with this product during the course of their work if, based on a risk assessment carried out in accordance with Article 63 of Ordinance 1 on the Employment Act (ArGV 1) (SR 822.111), the chemicals in question have been found not to cause any specific harm to mothers or children or if such harm can be ruled out by taking appropriate protective measures.

Young people undergoing basic vocational training may only work with this product if the relevant training ordinance makes provision for them to do so with a view to enabling them to achieve their training objectives and if the preconditions for the training plan have been met and the applicable age restrictions have been complied with. Young people who are not completing any basic vocational training are not permitted to work with this product. Employees of either sex who are under 18 years old are classed as young people.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H226 H304 H312 H315 H317 H319 H332 H335 H336 H373		Flammable liquid and vapour. May be fatal if swallowed and enters airways. Harmful in contact with skin. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause respiratory irritation. May cause drowsiness or dizziness. May cause damage to organs through prolonged or repeated exposure if inhaled.
Full text of other abbreviation	ns	
Acute Tox.	:	Acute toxicity
Asp. Tox.	:	Aspiration hazard
Eye Irrit.	:	Eye irritation
Flam. Liq.	:	Flammable liquids
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
STOT RE	:	Specific target organ toxicity - repeated exposure
STOT SE	:	Specific target organ toxicity - single exposure
2000/39/EC	:	Europe. Commission Directive 2000/39/EC establishing a first



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CH BAT CH SUVA 2000/39/EC / TWA 2000/39/EC / STEL CH SUVA / TWA CH SUVA / STEL ADR	 list of indicative occupational exposure limit values Switzerland. List of BAT-values Switzerland. Limit values at the work place Limit Value - eight hours Short term exposure limit Time Weighted Average Short Term Exposure Limit European Agreement concerning the International Carriage of 	F
	Dangerous Goods by Road	
CAS	: Chemical Abstracts Service	
DNEL	: Derived no-effect level	
EC50	: Half maximal effective concentration	
GHS	: Globally Harmonized System	
IATA IMDG	: International Air Transport Association	
	: International Maritime Code for Dangerous Goods	
LD50	: Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)	
LC50	: Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)	l
MARPOL	: International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978	
OEL	: Occupational Exposure Limit	
PBT	: Persistent, bioaccumulative and toxic	
PNEC	: Predicted no effect concentration	
REACH	: Regulation (EC) No 1907/2006 of the European Parliament	
01/110	and of the Council of 18 December 2006 concerning the Reg- istration, Evaluation, Authorisation and Restriction of Chemi- cals (REACH), establishing a European Chemicals Agency	
SVHC	: Substances of Very High Concern	
vPvB	: Very persistent and very bioaccumulative	

Further information

Classification of the	mixture:	Classification procedure:		
Flam. Liq. 3	H226	Based on product data or assessment		
Acute Tox. 4	H332	Calculation method		
Skin Irrit. 2	H315	Calculation method		
Eye Irrit. 2	H319	Calculation method		
Skin Sens. 1	H317	Calculation method		
STOT SE 3	H335	Calculation method		
STOT RE 2	H373	Calculation method		

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !



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CH / EN