according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-331 W Part A



Date of last issue: 24.05.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sikadur®-331 W Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Special system, Product is not intended for consumer use

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Schweiz AG

Tüffenwies 16 8048 Zürich

Telephone : +41 58 436 40 40

Telefax :

E-mail address of person : EHS

responsible for the SDS

EHS@ch.sika.com

1.4 Emergency telephone number

Tox Info Suisse CH-8028 Zurich

+41(0)44 251 51 51 / Speed calling: 145

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Serious eye damage, Category 1 H318: Causes serious eye damage.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements : H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-331 W Part A



Precautionary statements : Prevention:

P261 Avoid breathing mist or vapours.

P280 Wear protective gloves/ eye protection/ face

protection.

Response:

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously

with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON

CENTER/ doctor.

P333 + P313 If skin irritation or rash occurs: Get medical

advice/ attention.

P362 + P364 Take off contaminated clothing and wash it

before reuse.

Disposal:

P501 Dispose of contents/container in accordance

with local regulation.

Hazardous components which must be listed on the label:

Epoxy-Amine-Amide-Adduct, polymer

Formaldehyde, polymer with N1-(2-aminoethyl)-N2[2-[(2-aminoethyl)amino]ethyl]-1,2-

ethanediamine, 2, 2'-[1,4-butanediylbis(oxymethyl)]

3-aminomethyl-3,5,5-trimethylcyclohexylamine

3,6,9-triazaundecamethylenediamine

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-331 W Part A

Revision Date: 10.04.2025 Version 10.0 Print Date 10.04.2025

Date of last issue: 24.05.2023

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Components	T =	T	
Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Epoxy-Amine-Amide-Adduct, polymer	260549-92-6 Not Assigned	Eye Dam. 1; H318	>= 5 - < 10
Formaldehyde, polymer with N1-(2-aminoethyl)-N2[2-[(2-aminoethyl)amino]ethyl]-1,2-ethanediamine, 2, 2`-[1,4-butanediylbis(oxymethyl)]	180583-06-6 Not Assigned	Skin Sens. 1; H317 Aquatic Chronic 2; H411	>= 1 - < 2,5
3-aminomethyl-3,5,5- trimethylcyclohexylamine	2855-13-2 220-666-8 01-2119514687-32- XXXX	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 specific concentration limit Skin Sens. 1A; H317 >= 0,001 % Acute toxicity estimate Acute oral toxicity:	>= 0,5 - < 1
3,6,9- triazaundecamethylenediamine	112-57-2 203-986-2 01-2119487290-37- XXXX (covered by CAS 90640-66-7)	1.030 mg/kg Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Chronic 2; H411 Acute toxicity estimate Acute oral toxicity: 1.716,2 mg/kg Acute dermal toxicity: 1.260 mg/kg	>= 0,1 - < 0,25

For explanation of abbreviations see section 16.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-331 W Part A



Print Date 10.04.2025

Date of last issue: 24.05.2023

Revision Date: 10.04.2025

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

Version 10.0

In case of eye contact : Small amounts splashed into eyes can cause irreversible tis-

sue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed : Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Allergic reactions

Excessive lachrymation

See Section 11 for more detailed information on health effects

and symptoms.

Risks : irritant effects

sensitising effects

May cause an allergic skin reaction. Causes serious eye damage.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon diox-

ide/sand/foam/alcohol resistant foam/chemical powder for

extinction.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-331 W Part A



Date of last issue: 24.05.2023

Revision Date: 10.04.2025

5.2 Special hazards arising from the substance or mixture

Hazardous combustion prod- : No hazardous combustion products are known

ucts

5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Further information Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment.

Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Follow standard hygiene measures when handling chemical

products

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-331 W Part A



Date of last issue: 24.05.2023

Revision Date: 10.04.2025

Advice on protection against

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage

areas and containers

Keep container tightly closed in a dry and well-ventilated

place. Store in accordance with local regulations.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166

Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.



according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-331 W Part A



Date of last issue: 24.05.2023

Revision Date: 10.04.2025

: No special measures required. Respiratory protection

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state liquid Appearance paste Colour various

Odour amine-like

Melting point/ range / Freez-

ing point

: No data available

Boiling point/boiling range No data available

Flammability (solid, gas) No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Up- : No data available

per flammability limit

Lower explosion limit /

Lower flammability limit

: No data available

Flash point Not applicable

No data available Auto-ignition temperature

Decomposition temperature No data available

рΗ ca. 10,3

Concentration: 500 g/l 50 %

Viscosity

Viscosity, kinematic $> 20,5 \text{ mm2/s } (40 \,^{\circ}\text{C})$

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-331 W Part A



Date of last issue: 24.05.2023

Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-

octanol/water

: No data available

Vapour pressure : 23 hPa

Density : ca. 1,53 g/cm3 (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

:

No hazardous decomposition products are known.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-331 W Part A



Date of last issue: 24.05.2023

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Acute oral toxicity : Acute toxicity estimate: 1.030 mg/kg

Method: Acute toxicity estimate according to Regulation (EC)

No. 1272/2008

LD50 Oral (Rat): 1.030 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

LD50 (Rabbit): > 2.000 - 5.000 mg/kg

3,6,9-triazaundecamethylenediamine:

Acute oral toxicity : LD50 Oral (Rat): 1.716,2 mg/kg

Acute toxicity estimate: 1.716,2 mg/kg

Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rat): 1.260 mg/kg

Acute toxicity estimate: 1.260 mg/kg

Method: Calculation method

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-331 W Part A



Date of last issue: 24.05.2023

Carcinogenicity

Revision Date: 10.04.2025

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Not classified due to lack of data.

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

3-aminomethyl-3,5,5-trimethylcyclohexylamine:

Toxicity to algae/aquatic

plants

: ErC50 (Desmodesmus subspicatus (green algae)): > 10 - 100

mg/l

Exposure time: 72 h

NOEC (Desmodesmus subspicatus (green algae)): 1,5 mg/l

Exposure time: 72 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-331 W Part A



Revision Date: 10.04.2025 Version 10.0 Print Date 10.04.2025

Date of last issue: 24.05.2023

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

: There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

Waste code Switzerland

VeVA/LVA

: 08 01 11 [S] Paint and varnish waste containing organic sol-

vents or other hazardous substances

SECTION 14: Transport information

14.1 UN number or ID number

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-331 W Part A



Revision Date: 10.04.2025 Version 10.0 Print Date 10.04.2025

Date of last issue: 24.05.2023

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA (Cargo) : Not regulated as a dangerous good

IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable

Schedules of Toxic Chemicals and Precursors

REACH Information:

All substances contained in our Products are

- registered by our upstream suppliers, and/or

- registered by us, and/or

excluded from the regulation, and/orexempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances,

mixtures and articles (Annex XVII)

Conditions of restriction for the following entries should be considered:

Number on list 3

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-331 W Part A



Revision Date: 10.04.2025 Version 10.0 Print Date 10.04.2025

Date of last issue: 24.05.2023

Number on list 75

REACH - Candidate List of Substances of Very High

Concern for Authorisation (Article 59).

None of the components are listed

(=> 0.1 %).

REACH - List of substances subject to authorisation

(Annex XIV)

Not applicable

Regulation (EU) No 2024/590 on substances that de-

plete the ozone layer

Not applicable

Regulation (EU) 2019/1021 on persistent organic pollu-

tants (recast)

Not applicable

PIC Ordinance, ChemPICO (814.82) : Not applicable

Ordinance on Protection against Major Accidents

Threshold quantity according to Major Accidents Ordi: N

nance (MAO 814.012)

Not applicable

Chemical Risk Reduction Ordinance

(ORRChem, SR 814.81)

: Conditions of restriction for the following annexes

should be considered:

Annex 1.11 Dangerous liquid substances

Waters Protection Ordinance (WPO 814.201)

Water pollution class : obviously hazardous to water

Classification according to AwSV, Annex 1 (5.2)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

(VOCV)

Volatile organic compounds (VOC) content: <= 3% w/w

no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention

and control)

Volatile organic compounds (VOC) content: < 0,01% w/w

Other regulations:

Young people undergoing basic vocational training may only work with this product if the relevant training ordinance makes provision for them to do so with a view to enabling them to achieve their training objectives and if the preconditions for the training plan have been met and the applicable age restrictions have been complied with. Young people who are not completing any basic vocational training are not permitted to work with this product. Employees of either sex who are under 18 years old are classed as young people.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-331 W Part A



Revision Date: 10.04.2025 Version 10.0 Print Date 10.04.2025

Date of last issue: 24.05.2023

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H302 Harmful if swallowed.

Harmful in contact with skin. H312

H314 Causes severe skin burns and eye damage.

: May cause an allergic skin reaction. H317 Causes serious eve damage. H318

Toxic to aquatic life with long lasting effects. H411

Full text of other abbreviations

Acute Tox. Acute toxicity

Long-term (chronic) aquatic hazard Aquatic Chronic

Serious eye damage Eye Dam. Skin Corr. Skin corrosion Skin Sens. Skin sensitisation

ADR European Agreement concerning the International Carriage of

Dangerous Goods by Road

CAS **Chemical Abstracts Service DNEL** Derived no-effect level

Half maximal effective concentration EC50 **GHS** Globally Harmonized System

IATA International Air Transport Association

IMDG International Maritime Code for Dangerous Goods

Median lethal dosis (the amount of a material, given all at LD50

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

Occupational Exposure Limit OEL

PBT Persistent, bioaccumulative and toxic **PNEC** Predicted no effect concentration

Regulation (EC) No 1907/2006 of the European Parliament REACH

> and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC Substances of Very High Concern

vPvB Very persistent and very bioaccumulative

Further information

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sikadur®-331 W Part A



Revision Date: 10.04.2025 Version 10.0 Print Date 10.04.2025

Date of last issue: 24.05.2023

Classification of the mixture: Classification procedure:

Eye Dam. 1 H318 Calculation method Skin Sens. 1 H317 Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

CH / EN