according to Regulation (EC) No. 1907/2006

# Sikament®-210 A

Date of last issue: 06.04.2020

# SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : Sikament®-210 A

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Concrete admixtures

### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Schweiz AG

Tüffenwies 16 8048 Zürich

Telephone : +41 58 436 40 40

Telefax :

E-mail address of person

responsible for the SDS

: EHS@ch.sika.com

#### 1.4 Emergency telephone number

Tox Info Suisse CH-8028 Zurich

+41(0)44 251 51 51 / Speed calling: 145

### **SECTION 2: Hazards identification**

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

#### **Additional Labelling**

EUH210 Safety data sheet available on request.

EUH208 Contains 1,2-benzisothiazol-3(2H)-one (BIT), 2-octyl-2H-isothiazole-3-one

(OIT), mixture of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7] and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1) (C(M)IT/MIT (3:1)),

2-methyl-2H-isothiazol-3-one (MIT). May produce an allergic reaction.

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

according to Regulation (EC) No. 1907/2006

# Sikament®-210 A

Date of last issue: 06.04.2020



Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Contains a biocide in order to protect the product. Active ingredient: 2-methyl-2H-isothiazol-3-one (MIT), 2682-20-4, 1,2-benzisothiazol-3(2H)-one (BIT), 2634-33-5, mixture of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7] and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1) (C(M)IT/MIT (3:1)), 55965-84-9, 2-octyl-2H-isothiazole-3-one (OIT), 26530-20-1. Please use treated articles responsibly.

# **SECTION 3: Composition/information on ingredients**

#### 3.2 Mixtures

#### Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
1,2-benzisothiazol-3(2H)-one (BIT)	2634-33-5 220-120-9 01-2120761540-60- XXXX	Acute Tox. 4; H302 Acute Tox. 2; H330 Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Acute 1; H400 Aquatic Chronic 2; H411 ——————————————————————————————————	>= 0,0025 - < 0,025

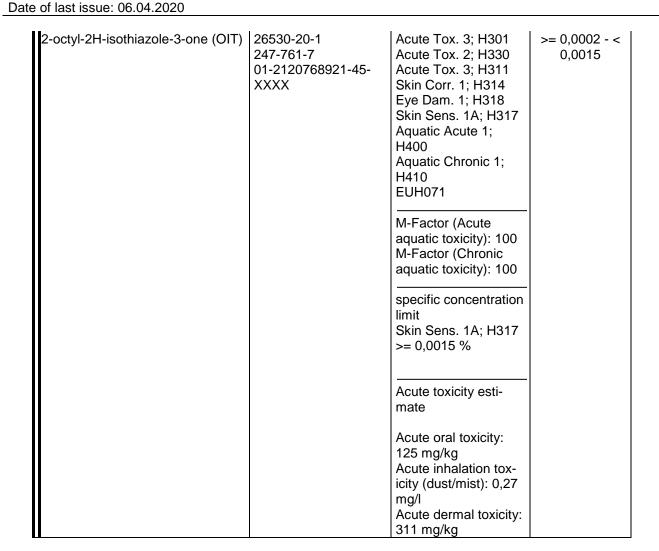
according to Regulation (EC) No. 1907/2006

# Sikament®-210 A

Revision Date: 09.05.2023

Version 3.0

Print Date 09.05.2023



according to Regulation (EC) No. 1907/2006

# Sikament®-210 A

Revision Date: 09.05.2023 Version 3.0

Date of last issue: 06.04.2020



Of last issue: 06.04.2020	LEFOCE 04.0	A suite Terr O. 11004	0.0000
mixture of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7] and 2-methyl-2H-isothiazol-3-one [EC no. 220-239-6] (3:1) (C(M)IT/MIT (3:1))	55965-84-9 911-418-6 01-2120764691-48- XXXX	Acute Tox. 3; H301 Acute Tox. 2; H330 Acute Tox. 2; H310 Skin Corr. 1C; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 EUH071  ———————————————————————————————————	>= 0,0002 - < 0,0015
2-methyl-2H-isothiazol-3-one (MIT)	2682-20-4 220-239-6 01-2120764690-50- XXXX	Acute Tox. 3; H301 Acute Tox. 2; H330 Acute Tox. 3; H311 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1A; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410 EUH071  M-Factor (Acute aquatic toxicity): 10 M-Factor (Chronic aquatic toxicity): 1  specific concentration limit Skin Sens. 1A; H317 >= 0,0015 %	>= 0,0002 - < 0,0015

For explanation of abbreviations see section 16.

according to Regulation (EC) No. 1907/2006

# Sikament®-210 A

Revision Date: 09.05.2023 Date of last issue: 06.04.2020 Version 3.0



#### **SECTION 4: First aid measures**

### 4.1 Description of first aid measures

General advice No hazards which require special first aid measures.

If inhaled Move to fresh air.

In case of skin contact Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water.

In case of eye contact Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

**Symptoms** See Section 11 for more detailed information on health effects

and symptoms.

Risks No known significant effects or hazards.

### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

### **SECTION 5: Firefighting measures**

#### 5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon diox-

ide/sand/foam/alcohol resistant foam/chemical powder for

extinction.

### 5.2 Special hazards arising from the substance or mixture

ucts

Hazardous combustion prod- : No hazardous combustion products are known

#### 5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Further information Standard procedure for chemical fires.

Date of last issue: 06.04.2020

according to Regulation (EC) No. 1907/2006

# Sikament®-210 A

### **SECTION 6: Accidental release measures**

#### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : For personal protection see section 8.

6.2 Environmental precautions

Environmental precautions : No special environmental precautions required.

#### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Wipe up with absorbent material (e.g. cloth, fleece).

Keep in suitable, closed containers for disposal.

#### 6.4 Reference to other sections

For personal protection see section 8.

### **SECTION 7: Handling and storage**

#### 7.1 Precautions for safe handling

Advice on safe handling : For personal protection see section 8.

No special handling advice required.

Follow standard hygiene measures when handling chemical

products

Advice on protection against :

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

Keep container tightly closed in a dry and well-ventilated

place. Store in accordance with local regulations.

Advice on common storage : No special restrictions on storage with other products.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use.

according to Regulation (EC) No. 1907/2006

# Sikament®-210 A



Date of last issue: 06.04.2020

# **SECTION 8: Exposure controls/personal protection**

#### 8.1 Control parameters

### **Occupational Exposure Limits**

Commonanto	CACNE	Malua tura (Farra	Cantral marana	Dania *	
Components	CAS-No.	Value type (Form	Control parame-	Basis *	
		of exposure)	ters *		
2-octyl-2H-isothiazole-3-one (OIT)	26530-20-1	TWA (inhalable	0,05 mg/m3	CH SUVA	
		dust) `	, 3		
	Further information: Toxic by skin resorption possible; Substanc-				
	es, which are easily absored through the skin, can give by addi-				
	tional skin resoption a substancial higher risk compared to only inhalation by the airways., Sensitizers; Substances marked with an S can lead to very strong allergic reactions.				
		STEL (inhalable	0,1 mg/m3	CH SUVA	
		dust)			
mixture of: 5-chloro-2-methyl-4-	55965-84-9	TWA (inhalable	0,2 mg/m3	CH SUVA	
isothiazolin-3-one [EC no. 247-500-7]		dust)	, 0		
and 2-methyl-2H-isothiazol-3-one [EC no.		,			
220-239-6] (3:1) (C(M)IT/MIT (3:1))					
220-233-0] (3.1) (O(W)(17/W)(1 (3.1))	Fronth and information and Consisting are Contracted and admitted and Contracted				
	Further information: Sensitizers; Substances marked with an S can lead to very strong allergic reactions., Harm to the unborn child is not to be expected when the OEL-value is respected				
		STEL (inhalable	0,4 mg/m3	CH SUVA	
		dust)	-		

<sup>\*</sup>The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

#### 8.2 Exposure controls

#### **Engineering measures**

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

### Personal protective equipment

Eye/face protection : Safety glasses

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Recommended: Butyl rubber/nitrile rubber gloves.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

Respiratory protection : In case of inadequate ventilation wear respiratory protection.

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work-

ing limits of the selected respirator.

according to Regulation (EC) No. 1907/2006

# Sikament®-210 A

Revision Date: 09.05.2023 Version 3.0 Print Date 09.05.2023

Date of last issue: 06.04.2020



organic vapor filter (Type A)

A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

## **Environmental exposure controls**

General advice : No special environmental precautions required.

### **SECTION 9: Physical and chemical properties**

#### 9.1 Information on basic physical and chemical properties

Physical state liquid Colour amber

Odour like methacrylic acid

Melting point/range / Freezing : No data available

point

Boiling point/boiling range No data available

Flammability (solid, gas) No data available

### Upper/lower flammability or explosive limits

Upper explosion limit / Up- : No data available

per flammability limit

Lower explosion limit / Lower flammability limit

: No data available

Flash point Not applicable

Auto-ignition temperature No data available

Decomposition temperature No data available

: ca. 3,5 (20 °C) pН

Viscosity

according to Regulation (EC) No. 1907/2006

# Sikament®-210 A

Revision Date: 09.05.2023 Version 3.0

Date of last issue: 06.04.2020

Viscosity, dynamic : < 200 mPa.s (20 °C)

Viscosity, kinematic : > 20,5 mm2/s (40 °C)

Solubility(ies)

Water solubility : soluble

Partition coefficient: n-

octanol/water

No data available

Vapour pressure : 23 hPa

Density : ca. 1,023 g/cm3 (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

### 9.2 Other information

No data available

### **SECTION 10: Stability and reactivity**

#### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

Print Date 09.05.2023

according to Regulation (EC) No. 1907/2006

# Sikament®-210 A

Date of last issue: 06.04.2020

# **SECTION 11: Toxicological information**

#### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

### **Acute toxicity**

Not classified based on available information.

### **Components:**

#### 1,2-benzisothiazol-3(2H)-one (BIT):

Acute oral toxicity : LD50 Oral (Rat): 597 mg/kg

Acute toxicity estimate: 597 mg/kg Method: Calculation method

Acute inhalation toxicity : LC50: 0,4 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Method: OECD Test Guideline 403

Acute toxicity estimate: 0,4 mg/l Test atmosphere: dust/mist Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

### 2-octyl-2H-isothiazole-3-one (OIT):

Acute oral toxicity : Acute toxicity estimate: 125 mg/kg

Method: Acute toxicity estimate according to Regulation (EC)

No. 1272/2008

Acute inhalation toxicity : Acute toxicity estimate: 0,27 mg/l

Test atmosphere: dust/mist

Method: Acute toxicity estimate according to Regulation (EC)

No. 1272/2008

Acute dermal toxicity : Acute toxicity estimate: 311 mg/kg

Method: Acute toxicity estimate according to Regulation (EC)

No. 1272/2008

mixture of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7] and 2-methyl-2H-isothiazol-3-

one [EC no. 220-239-6] (3:1) (C(M)IT/MIT (3:1)):

Acute inhalation toxicity : Assessment: Corrosive to the respiratory tract.

#### 2-methyl-2H-isothiazol-3-one (MIT):

Acute inhalation toxicity : Assessment: Corrosive to the respiratory tract.

#### Skin corrosion/irritation

Not classified based on available information.

according to Regulation (EC) No. 1907/2006

# Sikament®-210 A

Date of last issue: 06.04.2020

### Serious eye damage/eye irritation

Not classified based on available information.

### Respiratory or skin sensitisation

#### Skin sensitisation

Not classified based on available information.

### Respiratory sensitisation

Not classified based on available information.

### **Components:**

### 1,2-benzisothiazol-3(2H)-one (BIT):

Assessment : May cause sensitisation by skin contact.

### Germ cell mutagenicity

Not classified based on available information.

### Carcinogenicity

Not classified based on available information.

#### Reproductive toxicity

Not classified based on available information.

### STOT - single exposure

Not classified based on available information.

#### STOT - repeated exposure

Not classified based on available information.

#### **Aspiration toxicity**

Not classified based on available information.

#### 11.2 Information on other hazards

#### **Endocrine disrupting properties**

#### **Product:**

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

# **SECTION 12: Ecological information**

### 12.1 Toxicity

#### **Components:**

#### 1,2-benzisothiazol-3(2H)-one (BIT):

Toxicity to daphnia and other : EC50 (Daphnia (water flea)): 3 mg/l

Country CH 100000022104

11 / 16



according to Regulation (EC) No. 1907/2006

# Sikament®-210 A

Revision Date: 09.05.2023 Version 3.0 Print Date 09.05.2023

Date of last issue: 06.04.2020

aquatic invertebrates Exposure time: 48 h

### 2-octyl-2H-isothiazole-3-one (OIT):

M-Factor (Acute aquatic tox- : 100

icity)

M-Factor (Chronic aquatic

: 100

toxicity)

mixture of: 5-chloro-2-methyl-4-isothiazolin-3-one [EC no. 247-500-7] and 2-methyl-2H-isothiazol-3-

one [EC no. 220-239-6] (3:1) (C(M)IT/MIT (3:1)):

M-Factor (Acute aquatic tox- : 100

icity)

M-Factor (Chronic aquatic

100

toxicity)

### 2-methyl-2H-isothiazol-3-one (MIT):

M-Factor (Acute aquatic tox-

icity)

M-Factor (Chronic aquatic

toxicity)

### 12.2 Persistence and degradability

No data available

#### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

#### 12.5 Results of PBT and vPvB assessment

### **Product:**

: This substance/mixture contains no components considered Assessment

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

#### 12.6 Endocrine disrupting properties

#### **Product:**

The substance/mixture does not contain components consid-Assessment

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

according to Regulation (EC) No. 1907/2006

# Sikament®-210 A

Date of last issue: 06.04.2020

#### 12.7 Other adverse effects

**Product:** 

Additional ecological infor-

mation

: There is no data available for this product.

### **SECTION 13: Disposal considerations**

#### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

Waste code Switzerland

VeVA/LVA

: 16 10 01 -

### **SECTION 14: Transport information**

#### 14.1 UN number or ID number

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.4 Packing group

according to Regulation (EC) No. 1907/2006

# Sikament®-210 A

Revision Date: 09.05.2023 Version 3.0 Print Date 09.05.2023

Date of last issue: 06.04.2020

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA (Cargo) : Not regulated as a dangerous good

IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

# **SECTION 15: Regulatory information**

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances,

mixtures and articles (Annex XVII)

Conditions of restriction for the following entries should be considered:

Number on list 75

International Chemical Weapons Convention (CWC)

Schedules of Toxic Chemicals and Precursors

Not applicable

REACH - Candidate List of Substances of Very High

Concern for Authorisation (Article 59).

: None of the components are listed

(=> 0.1 %).

REACH - List of substances subject to authorisation

(Annex XIV)

Not applicable

Regulation (EC) No 1005/2009 on substances that de-

plete the ozone layer

Not applicable

Regulation (EU) 2019/1021 on persistent organic pollu-

tants (recast)

Not applicable

PIC Ordinance, ChemPICO (814.82) : Not applicable

REACH Information: All substances contained in our Products are

- registered by our upstream suppliers, and/or

- registered by us, and/or

excluded from the regulation, and/orexempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

according to Regulation (EC) No. 1907/2006

# Sikament®-210 A

Date of last issue: 06.04.2020

Water hazard class (Germa-

WGK 1 slightly hazardous to water

Classification according to AwSV, Annex 1 (5.2)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

(VOCV)

Volatile organic compounds (VOC) content: < 0,01% w/w

no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 0,07% w/w

#### Other regulations:

Young people undergoing basic vocational training may only work with this product if the relevant training ordinance makes provision for them to do so with a view to enabling them to achieve their training objectives and if the preconditions for the training plan have been met and the applicable age restrictions have been complied with. Young people who are not completing any basic vocational training are not permitted to work with this product. Employees of either sex who are under 18 years old are classed as young people.

#### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

#### **SECTION 16: Other information**

#### **Full text of H-Statements**

H301 : Toxic if swallowed.
H302 : Harmful if swallowed.
H310 : Fatal in contact with skin.
H311 : Toxic in contact with skin.

H314 : Causes severe skin burns and eye damage.

H315 : Causes skin irritation.

H317 : May cause an allergic skin reaction. H318 : Causes serious eye damage.

H330 : Fatal if inhaled.

H400 : Very toxic to aquatic life.

H410 : Very toxic to aquatic life with long lasting effects.H411 : Toxic to aquatic life with long lasting effects.

#### Full text of other abbreviations

Acute Tox. : Acute toxicity

Aquatic Acute : Short-term (acute) aquatic hazard Aquatic Chronic : Long-term (chronic) aquatic hazard

Eye Dam. : Serious eye damage
Skin Corr. : Skin corrosion
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation

CH SUVA : Switzerland. Limit values at the work place

CH SUVA / TWA : Time Weighted Average

according to Regulation (EC) No. 1907/2006

# Sikament®-210 A

Revision Date: 09.05.2023

Version 3.0 Print Date 09.05.2023

Date of last issue: 06.04.2020

CH SUVA / STEL : Short Term Exposure Limit

ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

#### **Further information**

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

CH / EN