according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaHyflex®-250 Facade



Date of last issue: 30.08.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name SikaHyflex®-250 Facade

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier Sika Schweiz AG

Tüffenwies 16 8048 Zürich

Telephone +41 58 436 40 40

Telefax

E-mail address of person responsible for the SDS

EHS@ch.sika.com

1.4 Emergency telephone number

Tox Info Suisse CH-8028 Zurich

+41(0)44 251 51 51 / Speed calling: 145

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms



Signal word Warning

May cause an allergic skin reaction. Hazard statements H317

If medical advice is needed, have product P101 Precautionary statements

container or label at hand.

P102 Keep out of reach of children.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaHyflex®-250 Facade



Revision Date: 13.08.2024 Version 15.0 Print Date 13.08.2024

Date of last issue: 30.08.2023

Prevention:

P261 Avoid breathing mist or vapours.

P280 Wear protective gloves.

Response:

P302 + P352 IF ON SKIN: Wash with plenty of water.

Disposal:

P501 Dispose of contents/container in accordance

with local regulation.

Hazardous components which must be listed on the label:

Hardener LI (Isophoronedialdimine) Pentamethyl piperidylsebacate

Additional Labelling

EUH204 Contains isocyanates. May produce an allergic reaction.

EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not

breathe spray or mist.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No.	Classification	Concentration
	EC-No.		(% w/w)
	Registration number		
Urea,N,N"-(methylenedi-4,1-	77703-56-1	Aquatic Chronic 4;	>= 2,5 - < 5
phenylene)bis[N'-butyl-	416-600-4	H413	
	01-0000016345-72-		
	XXXX		
Hardener LI (Isophoronedial-	932742-30-8	Skin Sens. 1B; H317	>= 0,25 - < 0,5
dimine)	700-071-4	Aquatic Chronic 3;	
	01-2119880654-28-	H412	
	XXXX		

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaHyflex®-250 Facade



Date of last issue: 30.08.2023

Revision Date: 13.08.2024

Pentamethyl piperidylsebacate 1065336-91-5 Skin Sens. 1A; H317 >= 0.1 - < 0.25 Contains: 915-687-0 Repr. 2; H361f 01-2119491304-40-Aquatic Acute 1; bis(1,2,2,6,6-pentamethyl-4piperidyl) sebacate XXXX H400 methyl 1,2,2,6,6-pentamethyl-4-Aquatic Chronic 1; H410 piperidyl sebacate M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact : Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Allergic reactions

See Section 11 for more detailed information on health effects

and symptoms.

Risks : sensitising effects

May cause an allergic skin reaction.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaHyflex®-250 Facade



Date of last issue: 30.08.2023

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media In case of fire, use water/water spray/water jet/carbon diox-

ide/sand/foam/alcohol resistant foam/chemical powder for

extinction.

5.2 Special hazards arising from the substance or mixture

Hazardous combustion prod- : No hazardous combustion products are known

ucts

5.3 Advice for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

for firefighters

Further information Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment.

Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system.

6.3 Methods and material for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, Methods for cleaning up

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaHyflex®-250 Facade



Date of last issue: 30.08.2023

Revision Date: 13.08.2024

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Follow standard hygiene measures when handling chemical

products

Advice on protection against

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage

areas and containers

Keep container tightly closed in a dry and well-ventilated

place. Store in accordance with local regulations.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form	Control parame-	Basis *
		of exposure)	ters *	

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166

Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Suitable for short time use or protection against splashes:

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaHyflex®-250 Facade



Revision Date: 13.08.2024 Version 15.0 Print Date 13.08.2024

Date of last issue: 30.08.2023

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

> long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing

and stirring work.

Respiratory protection : No special measures required.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state liquid Appearance paste Colour various

Odour slight

Melting point/ range / Freez-

ing point

No data available

No data available Boiling point/boiling range

Flammability (solid, gas) No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Up- : No data available

per flammability limit

Lower explosion limit / Lower flammability limit No data available

Flash point > 101 °C

Method: closed cup

Auto-ignition temperature No data available

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaHyflex®-250 Facade



Date of last issue: 30.08.2023

Decomposition temperature : No data available

pH : Not applicable

substance/mixture is non-soluble (in water)

Viscosity

Viscosity, dynamic : ca. 100.000 mPa.s (20 °C)

Viscosity, kinematic : > 20,5 mm2/s (40 °C)

Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-

octanol/water

No data available

Vapour pressure : 0,01 hPa

Density : ca. 1,33 g/cm3 (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : Avoid moisture.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaHyflex®-250 Facade



Date of last issue: 30.08.2023

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

:

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

Urea,N,N"-(methylenedi-4,1-phenylene)bis[N'-butyl-:

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg

Method: OECD Test Guideline 401

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

Method: OECD Test Guideline 402

Hardener LI (Isophoronedialdimine):

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

Pentamethyl piperidylsebacate:

Acute oral toxicity : LD50 Oral (Rat): 3.230 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaHyflex®-250 Facade



Date of last issue: 30.08.2023

Carcinogenicity

Revision Date: 13.08.2024

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

Not classified due to lack of data.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment The substance/mixture does not contain components consid-

> ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Urea,N,N"-(methylenedi-4,1-phenylene)bis[N'-butyl-:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 250 mg/l

Exposure time: 96 h

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 100 mg/l

Exposure time: 48 h

Toxicity to algae/aquatic

plants

: EC50 (Raphidocelis subcapitata (freshwater green alga)): >

100 mg/l

Exposure time: 72 h

Hardener LI (Isophoronedialdimine):

: LC50 (Fish): 87,2 mg/l Toxicity to fish

Exposure time: 96 h

aquatic invertebrates

Toxicity to daphnia and other : EC50 (Daphnia (water flea)): > 100 mg/l

Exposure time: 48 h

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaHyflex®-250 Facade



Date of last issue: 30.08.2023

Revision Date: 13.08.2024

Toxicity to algae/aquatic

plants

: EC50 (Desmodesmus subspicatus (green algae)): 180,4 mg/l

Exposure time: 72 h

Pentamethyl piperidylsebacate:

Toxicity to fish : LC50 (Fish): 0,97 mg/l

Exposure time: 96 h

M-Factor (Acute aquatic tox- : 1

icity)

M-Factor (Chronic aquatic

toxicity)

: 1

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

: There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaHyflex®-250 Facade



Date of last issue: 30.08.2023

Revision Date: 13.08.2024

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

Waste code Switzerland

VeVA/LVA

: 08 04 09 [S] waste adhesives and sealants containing organic

solvents or other dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA (Cargo) : Not regulated as a dangerous good

IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaHyflex®-250 Facade



Revision Date: 13.08.2024 Version 15.0 Print Date 13.08.2024

Date of last issue: 30.08.2023

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC) : Not applicable

Schedules of Toxic Chemicals and Precursors

REACH Information:

All substances contained in our Products are

- registered by our upstream suppliers, and/or

- registered by us, and/or

excluded from the regulation, and/orexempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances,

mixtures and articles (Annex XVII)

Conditions of restriction for the following entries should be considered:

Number on list 3

Number on list 52: 1,2-

Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich

Number on list 75:

REACH - Candidate List of Substances of Very High

Concern for Authorisation (Article 59).

: None of the components are listed

(=> 0.1 %).

REACH - List of substances subject to authorisation

(Annex XIV)

Not applicable

Regulation (EC) on substances that deplete the ozone

layer

Not applicable

Regulation (EU) 2019/1021 on persistent organic pollu-

tants (recast)

Not applicable

PIC Ordinance, ChemPICO (814.82) : Not applicable

Ordinance on Protection against Major Accidents

Threshold quantity according to Major Accidents Ordi-

nance (MAO 814.012)

Not applicable

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

SikaHyflex®-250 Facade

Revision Date: 13.08.2024 Version 15.0 Print Date 13.08.2024

Date of last issue: 30.08.2023

Chemical Risk Reduction Ordinance

(ORRChem, SR 814.81)

: Conditions of restriction for the following annexes

should be considered:

Annex 1.11 Dangerous liquid substances

Waters Protection Ordinance (WPO 814.201)

Water pollution class : slightly hazardous to water

Classification according to AwSV, Annex 1 (5.2)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

(VOCV) no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)

Not applicable

Other regulations:

Young people undergoing basic vocational training may only work with this product if the relevant training ordinance makes provision for them to do so with a view to enabling them to achieve their training objectives and if the preconditions for the training plan have been met and the applicable age restrictions have been complied with. Young people who are not completing any basic vocational training are not permitted to work with this product. Employees of either sex who are under 18 years old are classed as young people.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H317 : May cause an allergic skin reaction.
H361f : Suspected of damaging fertility.

H400 : Very toxic to aquatic life.

H410 : Very toxic to aquatic life with long lasting effects.
 H412 : Harmful to aquatic life with long lasting effects.
 H413 : May cause long lasting harmful effects to aquatic life.

Full text of other abbreviations

Aquatic Acute : Short-term (acute) aquatic hazard
Aquatic Chronic : Long-term (chronic) aquatic hazard

Repr. : Reproductive toxicity Skin Sens. : Skin sensitisation

ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System

IATA : International Air Transport Association

according to Regulation (EC) No. 1907/2006, as amended by Commission Regulation (EU) 2020/878

Sika ®

SikaHyflex®-250 Facade

Revision Date: 13.08.2024 Version 15.0 Print Date 13.08.2024

Date of last issue: 30.08.2023

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture: Classification procedure:

Skin Sens. 1 H317 Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

CH / EN