according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Date of last issue: 14.03.2022

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sika® Primer-215

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Pretreatment agent

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Schweiz AG

Tüffenwies 16 8048 Zürich

Telephone : +41 58 436 40 40

Telefax :

E-mail address of person : EHS@ch.sika.com

responsible for the SDS

1.4 Emergency telephone number

Tox Info Suisse CH-8028 Zurich

+41(0)44 251 51 51 / Speed calling: 145

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 2 H225: Highly flammable liquid and vapour.

Eye irritation, Category 2 H319: Causes serious eye irritation.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Specific target organ toxicity - single ex-

posure, Category 3, Central nervous

system

H336: May cause drowsiness or dizziness.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms





Signal word : Danger

Date of last issue: 14.03.2022

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Hazard statements : H225 Highly flammable liquid and vapour.

H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

may dado drownings or dizzinood

Supplemental Hazard

Statements

EUH066 Repeated exposure may cause skin dryness

or cracking.

Precautionary statements : Prevention:

P210 Keep away from heat, hot surfaces, sparks,

open flames and other ignition sources. No

smoking.

P233 Keep container tightly closed. P261 Avoid breathing mist or vapours.

P280 Wear protective gloves/ protective clothing/

eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off immedi-

ately all contaminated clothing. Rinse skin

with water.

P370 + P378 In case of fire: Use dry sand, dry chemical or

alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

ethyl acetate

Reaction product of Hexamethylene diisocyanate, oligomers with Mercaptopropyltrimethox-vsilane

Aromatic Polyisocyanate-Prepolymer hexamethylene-di-isocyanate

m-tolylidene diisocyanate

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Revision Date: 13.03.2024 Version 29.0

Date of last issue: 14.03.2022



SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No.	Classification	Concentration
	EC-No. Registration number		(% w/w)
ethyl acetate	141-78-6 205-500-4 01-2119475103-46- XXXX	Flam. Liq. 2; H225 Eye Irrit. 2; H319 STOT SE 3; H336 (Central nervous system) EUH066	>= 25 - < 40
butanone	78-93-3 201-159-0 01-2119457290-43- XXXX	Flam. Liq. 2; H225 Eye Irrit. 2; H319 STOT SE 3; H336 (Central nervous system) EUH066	>= 10 - < 20
Reaction product of Hexameth- ylene diisocyanate, oligomers with Mercaptopropyltrimethoxysilane	192526-20-8 924-669-1 01-2120768758-32- XXXX	Skin Sens. 1A; H317 Aquatic Chronic 4; H413	>= 5 - < 10
n-butyl acetate	123-86-4 204-658-1 01-2119485493-29- XXXX	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system) EUH066	>= 5 - < 10
Aromatic Polyisocyanate- Prepolymer	68958-67-8 Not Assigned	Eye Irrit. 2; H319 Skin Sens. 1; H317	>= 2,5 - < 5
2-methoxy-1-methylethyl acetate Contains: 2-methoxypropyl acetate <= 1 %	108-65-6 203-603-9 01-2119475791-29- XXXX	Flam. Liq. 3; H226 STOT SE 3; H336	>= 1 - < 2,5
reaction mass of ethylbenzene and xylene	Not Assigned 905-588-0 01-2119488216-32- XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Irrit. 2; H315 Eye Irrit. 2; H319 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 Asp. Tox. 1; H304 Aquatic Chronic 3; H412	>= 1 - < 2,5

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Revision Date: 13.03.2024

Version 29.0

Date of last issue: 14.03.2022



hexamethylene-di-isocyanate	822-06-0	Acute Tox. 4; H302	< 0,1
	212-485-8 01-2119457571-37- XXXX	Acute Tox. 1; H330 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317	
		STOT SE 3; H335 (Respiratory system)	
		specific concentration limit Resp. Sens. 1; H334	
		>= 0,5 % Skin Sens. 1; H317 >= 0,5 %	
		Acute toxicity esti- mate	
		Acute oral toxicity: 746 mg/kg Acute inhalation tox- icity (vapour): 0,124 mg/l	
m-tolylidene diisocyanate	26471-62-5 247-722-4 01-2119454791-34- XXXX	Acute Tox. 1; H330 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT SE 3; H335 (Respiratory system) Aquatic Chronic 3; H412	>= 0,025 - < 0,1
		specific concentration limit Resp. Sens. 1; H334 >= 0,1 %	
		Acute toxicity esti- mate	
		Acute inhalation toxicity (vapour): 0,107 mg/l	

For explanation of abbreviations see section 16.

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Date of last issue: 14.03.2022

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Allergic reactions

Excessive lachrymation

Erythema Loss of balance

Vertigo

See Section 11 for more detailed information on health effects

and symptoms.

Risks : irritant effects

sensitising effects

May cause an allergic skin reaction. Causes serious eye irritation. May cause drowsiness or dizziness.

Repeated exposure may cause skin dryness or cracking.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam

Carbon dioxide (CO2)

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Revision Date: 13.03.2024 Version 29.0 Print Date 13.03.2024

Date of last issue: 14.03.2022

Dry chemical

Unsuitable extinguishing

Water

media

High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-

fighting

Do not use a solid water stream as it may scatter and spread

fire.

ucts

Hazardous combustion prod- : No hazardous combustion products are known

5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Further information Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment.

Remove all sources of ignition. Deny access to unprotected persons.

Beware of vapours accumulating to form explosive concentra-

tions. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions Prevent product from entering drains.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up Contain spillage, and then collect with non-combustible ab-

> sorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local

/ national regulations (see section 13).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling Do not breathe vapours or spray mist.

Avoid exceeding the given occupational exposure limits (see

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Date of last issue: 14.03.2022



section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Smoking, eating and drinking should be prohibited in the application area.

Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge

(which might cause ignition of organic vapours).

Follow standard hygiene measures when handling chemical

products

Advice on protection against

fire and explosion

Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary

measures against electrostatic discharges.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

Store in cool place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store

in accordance with local regulations.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
ethyl acetate	141-78-6	STEL	400 ppm 1.468 mg/m3	2017/164/EU
	Further informa	ation: Indicative		
		TWA	200 ppm 734 mg/m3	2017/164/EU
		TWA	200 ppm 730 mg/m3	CH SUVA

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Date of last issue: 14.03.2022



	Health, Institute vention des ac Harm to the ur	ation: National Insti t National de Reche ccidents du travail e nborn child is not to	erche et de Sécurit t des maladies pro	é pour la pré- ofessionnelles,
	value is respe	cted		
		STEL	400 ppm 1.460 mg/m3	CH SUVA
butanone	78-93-3	TWA	200 ppm 600 mg/m3	2000/39/EC
	Further inform	ation: Indicative	000g,0	
		STEL	300 ppm 900 mg/m3	2000/39/EC
		TWA	200 ppm 590 mg/m3	CH SUVA
	Further inform	ation: Toxic by skin		le; Substanc-
	tional skin rescinhalation by the Safety and He tion, Institut Nation des accide	easily absored throupption a substancia he airways., National salth, Occupational sational de Recherchents du travail et de aborn child is not tocted	I higher risk compal Institute for Occ Safety and Health he et de Sécurité pas maladies profes be expected whe	ared to only supational Administra- bour la prévensionnelles, n the OEL-
		STEL	200 ppm 590 mg/m3	CH SUVA
n-butyl acetate	123-86-4	STEL	150 ppm 720 mg/m3	CH SUVA
	Health, Institut	ation: National Instited National de Rechescidents du travail en aborn child is not to cted TWA	erche et de Sécurit t des maladies pro be expected when	té pour la pré- ofessionnelles,
		STEL	240 mg/m3 150 ppm	2019/1831/EU
	 		723 mg/m3	
	Further inform	ation: Indicative	T ==	
		TWA	50 ppm 241 mg/m3	2019/1831/EU
2-methoxy-1-methylethyl acetate	108-65-6	STEL	100 ppm 550 mg/m3	2000/39/EC
	Further inform through the sk	ation: Identifies the in, Indicative	. , ,	·
		TWA	50 ppm 275 mg/m3	2000/39/EC
		STEL	50 ppm 275 mg/m3	CH SUVA
		ation: Harm to the u	unborn child is not	to be ex-
		TWA	50 ppm 275 mg/m3	CH SUVA
reaction mass of ethylbenzene and xy- lene	Not Assigned	TWA	50 ppm 221 mg/m3	2000/39/EC
	Further inform through the sk	ation: Identifies the in, Indicative		ficant uptake

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Revision Date: 13.03.2024 Version 29.0

Date of last issue: 14.03.2022



	i	i	ı	ī
		STEL	100 ppm	2000/39/EC
			442 mg/m3	011 01 01
		TWA	50 ppm	CH SUVA
			220 mg/m3	
		mation: Toxic by skin		
		e easily absored thro		
		soption a substancia		
		the airways., Nation		
		lealth, Institut Nation		
		ention des accidents	du travail et des m	naladies pro-
	fessionnelles	i		
		STEL	100 ppm	CH SUVA
			440 mg/m3	
hexamethylene-di-isocyanate	822-06-0	TWA	0,02 mg/m3 (NCO)	CH SUVA
	Further inform	mation: Sensitizers; S	Substances marke	ed with an S
	can lead to v	ery strong allergic re	actions., Health a	nd Safety Ex-
		upational Medicine a		
	,	STEL	0,02 mg/m3	CH SUVA
			(NCO)	
m-tolylidene diisocyanate	26471-62-5	STEL	0,02 mg/m3	CH SUVA
		TWA	0,02 mg/m3	CH SUVA
		TWA	0,02 mg/m3 (NCO)	CH SUVA
	Further infor	mation: Sensitizers; S	Substances marke	ed with an S
	can lead to very strong allergic reactions., Health and Safety Ex-			
		upational Medicine a		
	(3.3.3	STEL	0,02 mg/m3 (NCO)	CH SUVA

^{*}The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Biological occupational exposure limits

Substance name	CAS-No.	Control parame- ters	Sampling time	Basis
butanone	78-93-3	2-butanone (MEK): 2 mg/l (Urine)	Before next shift or 16 hours after last shift, Imme- diately after exposure or after working hours	CH BAT
		2-Butanon (MEK): 27.7 micromol per litre (Urine)	Immediately after exposure or after working hours	CH BAT
reaction mass of ethylbenzene and xylene	Not Assigned	methyl hippuric acids: 2 g/l (Urine)	Immediately after exposure or after working hours	CH BAT
hexamethylene-di-isocyanate	822-06-0	Hexameth- ylendiamine: 15 µg/g creatinine (Urine)	Immediately after exposure or after working hours	СН ВАТ
		Hexameth- ylendiamine: 14.6 nmol/mmol creati-	Immediately after exposure or after working	CH BAT

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Date of last issue: 14.03.2022



	nine (Urine)	hours	
--	-----------------	-------	--

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
Reaction product of Hexamethylene diisocy- anate, oligomers with Mercaptopropyltri- methoxysilane	Workers	Inhalation	Long-term systemic effects	1,7 mg/m3
	Workers	Dermal	Long-term systemic effects	4,7 mg/kg
	Consumers	Inhalation	Long-term systemic effects	0,3 mg/m3
	Consumers	Dermal	Long-term systemic effects	1,7 mg/kg

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name	Environmental Compartment	Value
Reaction product of Hexamethylene diisocyanate, oligomers with Mercaptopropyltrimethoxysilane	Fresh water	0,1 mg/l
	Intermittent use/release	1 mg/l
	Marine water	0,01 mg/l
	Intermittent use/release	1 mg/l
	Fresh water sediment	23,28 mg/kg
	Marine sediment	2,33 mg/kg
	Sewage treatment plant	100 mg/l
	Soil	4,58 mg/kg

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166

Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Revision Date: 13.03.2024 Version 29.0 Print Date 13.03.2024

Date of last issue: 14.03.2022

: In case of inadequate ventilation wear respiratory protection. Respiratory protection

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work-

ing limits of the selected respirator.

organic vapor filter (Type A)

A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice : Prevent product from entering drains.

If the product contaminates rivers and lakes or drains inform

respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state liauid Colour colourless

Odour ester-like

Melting point/range / Freezing : No data available

point

Boiling point/boiling range : 77 °C

Flammability (solid, gas) No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Up- : Upper flammability limit

per flammability limit 12 %(V)

Lower explosion limit / : Lower flammability limit

Lower flammability limit 2 %(V)

-8 °C Flash point

Method: closed cup

333 °C Auto-ignition temperature

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Revision Date: 13.03.2024

Date of last issue: 14.03.2022



Print Date 13.03.2024

Decomposition temperature : No data available

pH : Not applicable

substance/mixture is non-soluble (in water)

Version 29.0

Viscosity

Viscosity, kinematic : > 7 mm2/s (40 °C)

Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-

octanol/water

No data available

Vapour pressure : ca. 60 hPa

Density : ca. 1 g/cm3 (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Date of last issue: 14.03.2022

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

:

No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Components:

ethyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute inhalation toxicity : LC50 (Rat): ca. 1.600 mg/l

Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

butanone:

Acute oral toxicity : LD50 Oral (Rat): 3.300 mg/kg

Acute inhalation toxicity : LC50 (Rat): 36 mg/l

Exposure time: 4 h
Test atmosphere: vapour

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

Reaction product of Hexamethylene diisocyanate, oligomers with Mercaptopropyltrimethox-

ysilane:

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg

Method: OECD Test Guideline 423

Acute dermal toxicity : LD50 Dermal (Rat): > 2.000 mg/kg

Method: OECD Test Guideline 402

n-butyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute inhalation toxicity : LC50 (Rat): 23,4 mg/l

Exposure time: 4 h
Test atmosphere: vapour

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Revision Date: 13.03.2024 Version 29.0

Date of last issue: 14.03.2022



Print Date 13.03.2024

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

2-methoxy-1-methylethyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

reaction mass of ethylbenzene and xylene:

Acute oral toxicity : LD50 Oral (Rat): 3.523 mg/kg

hexamethylene-di-isocyanate:

Acute oral toxicity : LD50 Oral (Rat): 746 mg/kg

Acute toxicity estimate: 746 mg/kg Method: Calculation method

Acute inhalation toxicity : LC50 (Rat): 0,124 mg/l

Exposure time: 4 h
Test atmosphere: vapour

Acute toxicity estimate: 0,124 mg/l

Test atmosphere: vapour Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rat): > 7.000 mg/kg

m-tolylidene diisocyanate:

Acute inhalation toxicity : LC50 (Rat): 0,107 mg/l

Exposure time: 4 h
Test atmosphere: vapour

Acute toxicity estimate: 0,107 mg/l

Test atmosphere: vapour Method: Calculation method

Skin corrosion/irritation

Repeated exposure may cause skin dryness or cracking.

Components:

n-butyl acetate:

Result : Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation

Causes serious eye irritation.

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Respiratory or skin sensitisation

Skin sensitisation

Date of last issue: 14.03.2022

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

May cause drowsiness or dizziness.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Reaction product of Hexamethylene diisocyanate, oligomers with Mercaptopropyltrimethoxysilane:

Toxicity to fish : LC50 (Brachydanio rerio (zebrafish)): > 100 mg/l

Exposure time: 96 h

Method: OECD Test Guideline 203

Toxicity to daphnia and other :

aquatic invertebrates

EC50 (Daphnia magna (Water flea)): > 100 mg/l

Exposure time: 48 h

Method: OECD Test Guideline 202

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Date of last issue: 14.03.2022

Toxicity to algae/aquatic

plants

: EC50 (Pseudokirchneriella subcapitata (algae)): > 100 mg/l

Exposure time: 72 h

Method: OECD Test Guideline 201

n-butyl acetate:

Toxicity to algae/aquatic

plants

: EC50 (Desmodesmus subspicatus (green algae)): 647,7 mg/l

Exposure time: 72 h

Aromatic Polyisocyanate-Prepolymer:

Toxicity to microorganisms : EC50 (Natural microorganism): > 10.000 mg/l

Method: OECD Test Guideline 209

Remarks: Information taken from reference works and the

literature.

reaction mass of ethylbenzene and xylene:

Toxicity to fish (Chronic tox-

icity)

NOEC: > 1,3 mg/l

Exposure time: 56 d

Species: Oncorhynchus mykiss (rainbow trout)

Toxicity to daphnia and other :

aquatic invertebrates (Chron-

ic toxicity)

NOEC: 1,17 mg/l Exposure time: 7 d

Species: Daphnia (water flea)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Date of last issue: 14.03.2022

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

: There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

Waste code Switzerland

VeVA/LVA

: 08 01 11 -

Contaminated packaging : 15 01 10 [S] packaging containing residues of or contaminat-

ed by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 1866 IMDG : UN 1866 IATA : UN 1866

14.2 UN proper shipping name

ADR : RESIN SOLUTION

IMDG : RESIN SOLUTION

IATA : Resin solution

14.3 Transport hazard class(es)

Class Subsidiary risks

ADR : 3

Date of last issue: 14.03.2022

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Revision Date: 13.03.2024 Version 29.0 Print Date 13.03.2024

IMDG 3 **IATA** 3

14.4 Packing group

ADR

Ш Packing group Classification Code F1 Hazard Identification Number : 33 Labels 3 Tunnel restriction code (D/E)

IMDG

Packing group Ш Labels 3 EmS Code F-E, S-E

IATA (Cargo)

Packing instruction (cargo 364

aircraft)

Packing instruction (LQ) Y341 Packing group Ш

Labels Flammable Liquids

IATA (Passenger)

Packing instruction (passen-353

ger aircraft)

Packing instruction (LQ) Y341 Packing group Ш

Labels Flammable Liquids

14.5 Environmental hazards

ADR

Environmentally hazardous no

IMDG

Marine pollutant no

IATA (Passenger)

Environmentally hazardous no

IATA (Cargo)

Environmentally hazardous no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Date of last issue: 14.03.2022

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

International Chemical Weapons Convention (CWC)

: Not applicable

Schedules of Toxic Chemicals and Precursors

REACH Information: All substances contained in our Products are

- registered by our upstream suppliers, and/or

- registered by us, and/or

excluded from the regulation, and/orexempted from the registration.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances,

mixtures and articles (Annex XVII)

Conditions of restriction for the following entries should be considered:

Number on list 75, 3

REACH - Candidate List of Substances of Very High

Concern for Authorisation (Article 59).

None of the components are listed

(=> 0.1 %).

REACH - List of substances subject to authorisation

(Annex XIV)

Not applicable

Regulation (EC) No 1005/2009 on substances that de-

plete the ozone layer

: Not applicable

Regulation (EU) 2019/1021 on persistent organic pollu-

tants (recast)

Not applicable

PIC Ordinance, ChemPICO (814.82) : Not applicable

Chemical Risk Reduction Ordinance (ORRChem, SR

814.81)

See respective Annex to the Chemical Risk Reduction Ordinance

(ORRChem, 814.81) for Conditions

of Restriction.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P5c FLAMMABLE LIQUIDS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

(VOCV)

Volatile organic compounds (VOC) content: 65,99% w/w

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 65,99% w/w

Other regulations:

Article 13 Maternity ordinance (SR 822.111.52): Expectant and nursing mothers are only per-

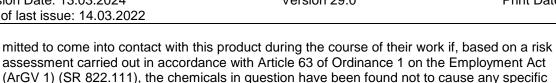
according to Regulation (EC) No. 1907/2006

Sika® Primer-215

measures.

Revision Date: 13.03.2024 Version 29.0 Print Date 13.03.2024

Date of last issue: 14.03.2022



Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

harm to mothers or children or if such harm can be ruled out by taking appropriate protective

Young people undergoing basic vocational training may only work with this product if the relevant training ordinance makes provision for them to do so with a view to enabling them to achieve their training objectives and if the preconditions for the training plan have been met and the applicable age restrictions have been complied with. Young people who are not completing any basic vocational training are not permitted to work with this product. Employees of either sex who are under 18 years old are classed as young people.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H225 :	Highly flammable liquid and vapour.
H226 :	Flammable liquid and vapour.
H302 :	Harmful if swallowed.
H304	May be fatal if swallowed and enters airways.
H312 :	Harmful in contact with skin.
H315 :	Causes skin irritation.
H317 :	May cause an allergic skin reaction.
H319 :	Causes serious eye irritation.
H330 :	Fatal if inhaled.
H332 :	Harmful if inhaled.
H334 :	May cause allergy or asthma symptoms or breathing difficul-
	ties if inhaled.
H335 :	May cause respiratory irritation.
H336 :	May cause drowsiness or dizziness.
H351 :	Suspected of causing cancer.
H373 :	May cause damage to organs through prolonged or repeated
	exposure if inhaled.
H412 :	Harmful to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.

Full text of other abbreviations

Acute Tox. Acute toxicity

Aquatic Chronic : Long-term (chronic) aquatic hazard

Asp. Tox. Aspiration hazard Carc. Carcinogenicity : Eye irritation Eye Irrit.

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Date of last issue: 14.03.2022

Flam. Liq. : Flammable liquids Resp. Sens. : Respiratory sensitisation

Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation

STOT RE : Specific target organ toxicity - repeated exposure STOT SE : Specific target organ toxicity - single exposure

2000/39/EC : Europe. Commission Directive 2000/39/EC establishing a first

list of indicative occupational exposure limit values

2017/164/EU : Europe. Commission Directive 2017/164/EU establishing a

fourth list of indicative occupational exposure limit values

2019/1831/EU : Europe. Commission Directive 2019/1831/EU establishing a

fifth list of indicative occupational exposure limit values

CH BAT : Switzerland. List of BAT-values

CH SUVA : Switzerland. Limit values at the work place

2000/39/EC / TWA Limit Value - eight hours 2000/39/EC / STEL Short term exposure limit Short term exposure limit 2017/164/EU / STEL Limit Value - eight hours 2017/164/EU / TWA 2019/1831/EU / TWA Limit Value - eight hours Short term exposure limit 2019/1831/EU / STEL Time Weighted Average CH SUVA / TWA Short Term Exposure Limit CH SUVA / STEL

ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture: Classification procedure:

Flam. Liq. 2 H225 Based on product data or assessment

according to Regulation (EC) No. 1907/2006

Sika® Primer-215

Sika®

Revision Date: 13.03.2024	Version 29.0	Print Date 13.03.2024
Date of last issue: 14.03.2022		

Eye Irrit. 2	H319	Calculation method
Skin Sens. 1	H317	Calculation method
STOT SE 3	H336	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

CH / EN