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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

Sika[®] Patch-330 Fibre

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Mortar

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Schweiz AG
		Tüffenwies 16
		8048 Zürich
Telephone	:	+41 58 436 40 40
Telefax	:	-
E-mail address of person	:	EHS@ch.sika.com
responsible for the SDS		

1.4 Emergency telephone number

Tox Info Suisse CH-8028 Zurich +41(0)44 251 51 51 / Speed calling: 145

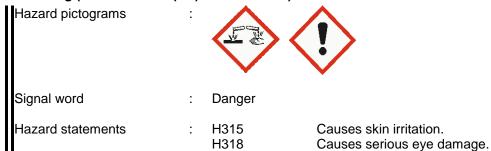
SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 12	72/2008)
Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)



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	H335	May cause respiratory irritation.
Precautionary statements :	P101	If medical advice is needed, have product container or label at hand.
	P102	Keep out of reach of children.
	Prevention:	
	P271	Use only outdoors or in a well-ventilated ar- ea.
	P280	Wear protective gloves/ eye protection/ face protection.
	Response:	
	P305 + P351 + I	P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove con- tact lenses, if present and easy to do. Con- tinue rinsing. Immediately call a POISON CENTER/ doctor.
	Disposal: P501	Dispose of contents/container in accordance with local regulation.

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Hazardous components which must be listed on the label:

Cement (chromium reduced)

2.3 Other hazards

The content of soluble Chromium (VI) is not greater than 0,0002% in accordance with Annex XVII, Paragraph 47 of the EU Regulation 1907/2006. The product reacts highly alkaline with water.

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No.	Classification	Concentration
Chemical name	EC-No.	Classification	(% w/w)
			(/o vv/vv)
	Registration number		
Cement (chromium reduced)	65997-15-1	Skin Irrit. 2; H315	>= 10 - < 20
	266-043-4	Eye Dam. 1; H318	
		STOT SE 3; H335	
		(Respiratory system)	
calcium dihydroxide	1305-62-0	Skin Irrit. 2; H315	>= 5 - < 10
-	215-137-3	Eye Dam. 1; H318	
	01-2119475151-45-	STOT SE 3; H335	
	XXXX	(Respiratory system)	
Substances with a workplace exp	posure limit :		
Quartz (SiO2)	14808-60-7		>= 60 - < 80
	238-878-4		
Calcium sulfate hemihydrate	10034-76-1		>= 1 - < 2,5
	Not Assigned		,0
	01-2119444918-26-		
	XXXX		
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For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	:	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact	:	Small amounts splashed into eyes can cause irreversible tis- sue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing.
If swallowed	:	Do not induce vomiting without medical advice. Rinse mouth with water.

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Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

4.2 Most important symptoms and	effects, both acute and delayed
Symptoms :	Cough Respiratory disorder Excessive lachrymation Erythema Dermatitis See Section 11 for more detailed information on health effects and symptoms.
Risks :	irritant effects
	Causes skin irritation. Causes serious eye damage. May cause respiratory irritation.
4.3 Indication of any immediate me	edical attention and special treatment needed
Treatment :	Treat symptomatically.
SECTION 5: Firefighting measu	res
5.1 Extinguishing media	
Suitable extinguishing media :	In case of fire, use water/water spray/water jet/carbon diox- ide/sand/foam/alcohol resistant foam/chemical powder for
	extinction.
5.2 Special hazards arising from th	extinction.
	extinction.
Hazardous combustion prod- :	extinction.

Further information : Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipm	ent and emergency procedures
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Personal precautions	:	Use personal protective equipment.
		Avoid breathing dust.
		Deny access to unprotected persons.



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6.2 Environmental precautions

Environmental precautions : Try to prevent the material from entering drains or water courses. No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Pick up and arrange disposal without creating dust. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1	Precautions for safe handling	J	
	Advice on safe handling	:	 Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products
	Advice on protection against fire and explosion	:	Avoid dust formation. Provide appropriate exhaust ventilation at places where dust is formed.
	Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
7.2	Conditions for safe storage, i	ncl	uding any incompatibilities
	Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.
	Further information on stor- age stability	:	Keep in a dry place. No decomposition if stored and applied as directed.
7.3	Specific end use(s)		
	Specific use(s)	:	Consult most current local Product Data Sheet prior to any use.

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *			
Quartz (SiO2)	14808-60-7	TWA (alveolate dust)	0,15 mg/m3 (Silica)	CH SUVA			
	Further inform	Further information: Provisional value - The TWA-values for these					
	substances ar	substances are, for various reasons, not yet definitively estab-					
	lished, Carcino	ogenic Category 1,	National Institute f	or Occupa-			
	tional Safety a	nd Health, Occupat	ional Safety and H	lealth Admin-			
		h and Safety Execu					
	Hygiene Labor	ratory), Harm to the	unborn child is no	ot to be ex-			
	pected when t	he OEL-value is res	spected				
Cement (chromium reduced)	65997-15-1	TWA (inhalable dust)	5 mg/m3	CH SUVA			
	Further inform	ation: Sensitizers; S	Substances marke	d with an S			
	can lead to ve	can lead to very strong allergic reactions.					
calcium dihydroxide	1305-62-0	TWA (Respirable	1 mg/m3	2017/164/EU			
		fraction)					
	Further inform	Further information: Indicative					
		STEL (Respirable fraction)	4 mg/m3	2017/164/EU			
		TWA (inhalable dust)	1 mg/m3	CH SUVA			
	Further inform	Further information: National Institute for Occupational Safety and					
		Health, Harm to the unborn child is not to be expected when the					
	OEL-value is r	OEL-value is respected					
		STEL (inhalable	4 mg/m3	CH SUVA			
		dust)	Ĵ				
Calcium sulfate hemihydrate	10034-76-1	TWA (alveolate	3 mg/m3	CH SUVA			
		dust)	(Calcium)				
		ation: Harm to the ι		to be ex-			
	pected when t	pected when the OEL-value is respected					

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

general dust value

Form of exposure	Peak-limit: excursion factor (category)	Value type	Control parame- ters	Basis
alveolate dust		TWA	3 mg/m3	CH SUVA
inhalable dust		TWA	10 mg/m3	CH SUVA

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection	: Safety glasses with side-shields conforming to EN166
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	Eye wash bottle with pure water	
Hand protection :	Chemical-resistant, impervious gloves complying proved standard must be worn at all times when h chemical products. Reference number EN 374. F facturer specifications.	nandling
	Recommended: Butyl rubber/nitrile rubber gloves Contaminated gloves should be removed.	
Skin and body protection :	Dust impervious protective suit Protective clothing (e.g. Safety shoes acc. to EN long-sleeved working clothing, long trousers). Rul and protective boots are additionaly recommender and stirring work.	bber aprons
Respiratory protection :	In case of inadequate ventilation wear respiratory Respirator selection must be based on known or exposure levels, the hazards of the product and the ing limits of the selected respirator. particulate filter P P1: Inert material; P2, P3: hazardous substances Ensure adequate ventilation. This can be achieved exhaust extraction or by general ventilation. (EN ods for determining inhalation exposure). This ap ticular to the mixing / stirring area. In case this is to keep the concentrations under the occupational limits then respiration protection measures must b	anticipated he safe work- ed by local 689 - Meth- plies in par- not sufficent al exposure
Environmental exposure contro	bls	
General advice :	Try to prevent the material from entering drains o courses. No special environmental precautions required.	r water

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Appearance Colour	:	solid powder grey
Odour	:	odourless
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available

SAFETY DATA SHEET according to Regulation (EC) No. 1907/2006

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Flammability (solid, gas)	:	No data available	
Upper/lower flammability or	ex	plosive limits	
Upper explosion limit / Up- per flammability limit	:	No data available	
Lower explosion limit / Lower flammability limit	:	No data available	
Flash point	:	Not applicable	
Auto-ignition temperature	:	No data available	
Decomposition temperature	:	No data available	
рН	:	> 11 (20 °C) Concentration: 50 %	
Viscosity			
Viscosity, kinematic	:	Not applicable	
Solubility(ies)			
Water solubility	:	insoluble	
Partition coefficient: n- octanol/water	:	No data available	
Vapour pressure	:	Not applicable	
Density	:	No data available	
Bulk density	:	ca. 1.300 kg/m3 (20 °C)	
Relative vapour density	:	No data available	
Particle characteristics	:	No data available	
0.2 Other information			

9.2 Other information

No data available

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SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid	:	No data available
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10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

Calcium sulfate hemihydrate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

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Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components consid-

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ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor- : There is no data available for this product. mation

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	 The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
Waste code Switzerland VeVA/LVA	: 16 03 03 -
Contaminated packaging	: 15 01 10 [S] packaging containing residues of or contaminat- ed by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
ΙΑΤΑ	:	Not regulated as a dangerous good
14.2 UN proper shipping name		
ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
ΙΑΤΑ	:	Not regulated as a dangerous good

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14.3 Transport hazard class(es)

ADR	: Not regulated as a dangerous good
IMDG	: Not regulated as a dangerous good
ΙΑΤΑ	: Not regulated as a dangerous good
14.4 Packing group	
ADR	: Not regulated as a dangerous good
IMDG	: Not regulated as a dangerous good
IATA (Cargo)	: Not regulated as a dangerous good
IATA (Passenger)	: Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on : Banned and/or restricted the market and use of certain dangerous substances, preparations and articles (Annex XVII)

REACH Information:		All substances contained in our Products are - registered by our upstream suppliers, and/or - registered by us, and/or - excluded from the regulation, and/or - exempted from the registration.
Seveso III: Directive 2012/18/El jor-accident hazards involving d		of the European Parliament and of the Council on the control of ma- ngerous substances. Not applicable
Water hazard class (Germa- ny)	:	WGK 1 slightly hazardous to water Classification according to AwSV, Annex 1 (5.2)
Volatile organic compounds	:	Law on the incentive tax for volatile organic compounds (VOCV) no VOC duties

Other regulations:

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Young people undergoing basic vocational training may only work with this product if the relevant training ordinance makes provision for them to do so with a view to enabling them to achieve their training objectives and if the preconditions for the training plan have been met and the applicable age restrictions have been complied with. Young people who are not completing any basic vocational training are not permitted to work with this product. Employees of either sex who are under 18 years old are classed as young people.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements		
H315	:	Causes skin irritation.
H318	:	Causes serious eye damage.
H335	:	May cause respiratory irritation.
Full text of other abbreviatio	ns	
Eye Dam.	:	Serious eye damage
Skin Irrit.	:	Skin irritation
STOT SE	:	Specific target organ toxicity - single exposure
2017/164/EU	:	Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values
CH SUVA		Switzerland. Limit values at the work place
2017/164/EU / STEL	:	Short term exposure limit
2017/164/EU / TWA	:	Limit Value - eight hours
CH SUVA / TWA	:	Time Weighted Average
CH SUVA / STEL	:	Short Term Exposure Limit
ADR	:	European Agreement concerning the International Carriage of
ADIX	•	Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
ΙΑΤΑ	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at
		once, which causes the death of 50% (one half) of a group of
		test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in
		air that kills 50% of the test animals during the observation
		period)
MARPOL	÷	International Convention for the Prevention of Pollution from
OEL		Ships, 1973 as modified by the Protocol of 1978
PBT	:	Occupational Exposure Limit
PBI	:	Persistent, bioaccumulative and toxic Predicted no effect concentration
REACH	:	
REAUT	•	Regulation (EC) No 1907/2006 of the European Parliament
		and of the Council of 18 December 2006 concerning the Reg-
		istration, Evaluation, Authorisation and Restriction of Chemi-

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SVHC vPvB	 cals (REACH), establishing a European Chemicals Agency Substances of Very High Concern Very persistent and very bioaccumulative
Further information	

Classification of the mixture:Classification procedure:Skin Irrit. 2H315Calculation methodEye Dam. 1H318Calculation methodSTOT SE 3H335Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

CH / EN