



## SECTION 1: Identification of the substance/mixture and of the company/undertaking

### 1.1 Product identifier

Trade name : Icosit® KC 340/65 Part A

### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Technical casting compounds, For professional users only.

### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Schweiz AG  
Tüffenwies 16  
8048 Zürich  
Telephone : +41 58 436 40 40  
Telefax : -  
E-mail address of person : EHS@ch.sika.com  
responsible for the SDS

### 1.4 Emergency telephone number

Tox Info Suisse  
CH-8028 Zurich  
+41(0)44 251 51 51 / Speed calling: 145

## SECTION 2: Hazards identification

### 2.1 Classification of the substance or mixture

#### Classification (REGULATION (EC) No 1272/2008)

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard, Category 2 H411: Toxic to aquatic life with long lasting effects.

### 2.2 Label elements

#### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :  

Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.  
H411 Toxic to aquatic life with long lasting effects.



Precautionary statements : **Prevention:**

P261	Avoid breathing mist or vapours.
P273	Avoid release to the environment.
P280	Wear protective gloves.

**Response:**

P333 + P313	If skin irritation or rash occurs: Get medical advice/ attention.
P362 + P364	Take off contaminated clothing and wash it before reuse.
P391	Collect spillage.

**Hazardous components which must be listed on the label:**

6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine  
4-morpholinecarbaldehyde

**2.3 Other hazards**

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

---

**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**Components**

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine	106264-79-3 403-240-8 01-0000015292-76-XXXX	Acute Tox. 4; H302 Skin Sens. 1; H317 Aquatic Acute 1; H400 Aquatic Chronic 1; H410  Acute toxicity estimate  Acute oral toxicity: 1.515 mg/kg	>= 5 - < 10



4-morpholinecarbaldehyde	4394-85-8 224-518-3 01-2119987993-12-XXXX	Skin Sens. 1; H317	>= 0,1 - < 0,5
--------------------------	---	--------------------	----------------

For explanation of abbreviations see section 16.

## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Allergic reactions  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : sensitising effects  
  
May cause an allergic skin reaction.

### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.



## 5.2 Special hazards arising from the substance or mixture

- Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.
- Hazardous combustion products : No hazardous combustion products are known

## 5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

---

## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

- Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

- Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

- For personal protection see section 8.

---

## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

- Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being



used.  
 Smoking, eating and drinking should be prohibited in the application area.  
 Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

**7.2 Conditions for safe storage, including any incompatibilities**

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

**7.3 Specific end use(s)**

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

**SECTION 8: Exposure controls/personal protection**

**8.1 Control parameters**

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
------------	---------	-------------------------------	----------------------	---------

Contains no substances with occupational exposure limit values.

**Biological occupational exposure limits**

Substance name	CAS-No.	Control parameters	Sampling time	Basis
aluminium hydroxide	21645-51-2	Aluminium (Aluminium): 50 µg/g creatinine (Urine)	In case of long-term exposure: after more than one shift	CH BAT
		Aluminium (Aluminium): 0.21 micromoles per millimole creatinine (Urine)	In case of long-term exposure: after more than one shift	CH BAT

**8.2 Exposure controls**

**Engineering measures**

Maintain air concentrations below occupational exposure standards.



Ensure adequate ventilation, especially in confined areas.

**Personal protective equipment**

- Eye/face protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : No special measures required.

**Environmental exposure controls**

- General advice : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

---

**SECTION 9: Physical and chemical properties**

**9.1 Information on basic physical and chemical properties**

- Physical state : liquid  
Colour : grey  
Odour : slight
- Melting point/range / Freezing point : No data available
- Boiling point/boiling range : No data available
- Flammability (solid, gas) : No data available

**Upper/lower flammability or explosive limits**

- Upper explosion limit / Up- : No data available



per flammability limit

Lower explosion limit /  
Lower flammability limit : No data available

Flash point : > 101 °C  
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : Not applicable  
substance/mixture is non-soluble (in water)

**Viscosity**

Viscosity, dynamic : ca. 3.700 mPa.s (20 °C)

Viscosity, kinematic : > 20,5 mm<sup>2</sup>/s (40 °C)

**Solubility(ies)**

Water solubility : insoluble

Partition coefficient: n-  
octanol/water : No data available

Vapour pressure : 0,01 hPa

Density : ca. 0,88 g/cm<sup>3</sup> (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

**9.2 Other information**

No data available

---

**SECTION 10: Stability and reactivity**

**10.1 Reactivity**

No dangerous reaction known under conditions of normal use.

SAFETY DATA SHEET  
according to Regulation (EC) No. 1907/2006  
**Icosit® KC 340/65 Part A**



Revision Date: 25.04.2023  
Date of last issue: 11.01.2021

Version 11.0

Print Date 03.05.2023

---

**10.2 Chemical stability**

The product is chemically stable.

**10.3 Possibility of hazardous reactions**

Hazardous reactions : Stable under recommended storage conditions.

**10.4 Conditions to avoid**

Conditions to avoid : No data available

**10.5 Incompatible materials**

Materials to avoid : No data available

**10.6 Hazardous decomposition products**

No decomposition if stored and applied as directed.

---

**SECTION 11: Toxicological information**

**11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**

**Acute toxicity**

Not classified based on available information.

**Components:**

**6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine:**

Acute oral toxicity : LD50 Oral (Rat): 1.515 mg/kg

Acute toxicity estimate: 1.515 mg/kg  
Method: Calculation method

**Skin corrosion/irritation**

Not classified based on available information.

**Serious eye damage/eye irritation**

Not classified based on available information.

**Respiratory or skin sensitisation**

**Skin sensitisation**

May cause an allergic skin reaction.

**Respiratory sensitisation**

Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

---





**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

Not classified based on available information.

**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

**11.2 Information on other hazards**

**Endocrine disrupting properties**

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

---

**SECTION 12: Ecological information**

**12.1 Toxicity**

No data available

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available

**12.5 Results of PBT and vPvB assessment**

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

**12.6 Endocrine disrupting properties**

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at



levels of 0.1% or higher.

### 12.7 Other adverse effects

**Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Toxic to aquatic life with long lasting effects.

---

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

---

## SECTION 14: Transport information

### 14.1 UN number or ID number

ADR : UN 3082  
IMDG : UN 3082  
IATA : UN 3082

### 14.2 UN proper shipping name

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
(6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine)  
IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
(6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine)  
IATA : Environmentally hazardous substance, liquid, n.o.s.  
(6-methyl-2,4-bis(methylthio)phenylene-1,3-diamine)

### 14.3 Transport hazard class(es)

Class	Subsidiary risks
-------	------------------

**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006  
**Icosit® KC 340/65 Part A**



Revision Date: 25.04.2023  
Date of last issue: 11.01.2021

Version 11.0

Print Date 03.05.2023

**ADR** : 9  
**IMDG** : 9  
**IATA** : 9

**14.4 Packing group**

**ADR**  
Packing group : III  
Classification Code : M6  
Hazard Identification Number : 90  
Labels : 9  
Tunnel restriction code : (-)

**IMDG**  
Packing group : III  
Labels : 9  
EmS Code : F-A, S-F

**IATA (Cargo)**  
Packing instruction (cargo aircraft) : 964  
Packing instruction (LQ) : Y964  
Packing group : III  
Labels : Miscellaneous

**IATA (Passenger)**  
Packing instruction (passenger aircraft) : 964  
Packing instruction (LQ) : Y964  
Packing group : III  
Labels : Miscellaneous

**14.5 Environmental hazards**

**ADR**  
Environmentally hazardous : yes

**IMDG**  
Marine pollutant : yes

**IATA (Passenger)**  
Environmentally hazardous : yes

**IATA (Cargo)**  
Environmentally hazardous : yes

**14.6 Special precautions for user**

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

**14.7 Maritime transport in bulk according to IMO instruments**

Not applicable for product as supplied.



---

## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII) : Conditions of restriction for the following entries should be considered:  
Number on list 75, 3

1,2-Benzenedicarboxylic acid, di-C9-11-branched alkyl esters, C10-rich  
(Number on list 52)

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed  
(=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

Regulation (EU) 2019/1021 on persistent organic pollutants (recast) : Not applicable

PIC Ordinance, ChemPICO (814.82) : Not applicable

REACH Information: All substances contained in our Products are  
- registered by our upstream suppliers, and/or  
- registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

E2 ENVIRONMENTAL HAZARDS

Water hazard class (Germany) : WGK 3 highly hazardous to water  
Classification according to AwSV, Annex 1 (5.2)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: 0,05% w/w  
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: 0,05% w/w



**Other regulations:**

Young people undergoing basic vocational training may only work with this product if the relevant training ordinance makes provision for them to do so with a view to enabling them to achieve their training objectives and if the preconditions for the training plan have been met and the applicable age restrictions have been complied with. Young people who are not completing any basic vocational training are not permitted to work with this product. Employees of either sex who are under 18 years old are classed as young people.

**15.2 Chemical safety assessment**

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

---

**SECTION 16: Other information**

**Full text of H-Statements**

- H302 : Harmful if swallowed.
- H317 : May cause an allergic skin reaction.
- H400 : Very toxic to aquatic life.
- H410 : Very toxic to aquatic life with long lasting effects.

**Full text of other abbreviations**

- Acute Tox. : Acute toxicity
- Aquatic Acute : Short-term (acute) aquatic hazard
- Aquatic Chronic : Long-term (chronic) aquatic hazard
- Skin Sens. : Skin sensitisation
- CH BAT : Switzerland. List of BAT-values
- ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
- CAS : Chemical Abstracts Service
- DNEL : Derived no-effect level
- EC50 : Half maximal effective concentration
- GHS : Globally Harmonized System
- IATA : International Air Transport Association
- IMDG : International Maritime Code for Dangerous Goods
- LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
- LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
- MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
- OEL : Occupational Exposure Limit
- PBT : Persistent, bioaccumulative and toxic
- PNEC : Predicted no effect concentration
- REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006  
**Icosit® KC 340/65 Part A**



Revision Date: 25.04.2023  
Date of last issue: 11.01.2021

Version 11.0

Print Date 03.05.2023

SVHC : Substances of Very High Concern  
vPvB : Very persistent and very bioaccumulative

**Further information**

**Classification of the mixture:**

Skin Sens. 1 H317  
Aquatic Chronic 2 H411

**Classification procedure:**

Calculation method  
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

||| Changes as compared to previous version !

CH / EN